



Frame Order Sheets:

3-Sided Frame Double Rabbett

3-Sided Frame w/Sidelite

3-Sided Frame w/Transom

3-Sided Frame w/Sidelite & Transom

3-Sided Frame Single Rabbett

3-Sided Frame Double Rabbett

Material

☐ FACE WELD
☐ CONT WELD

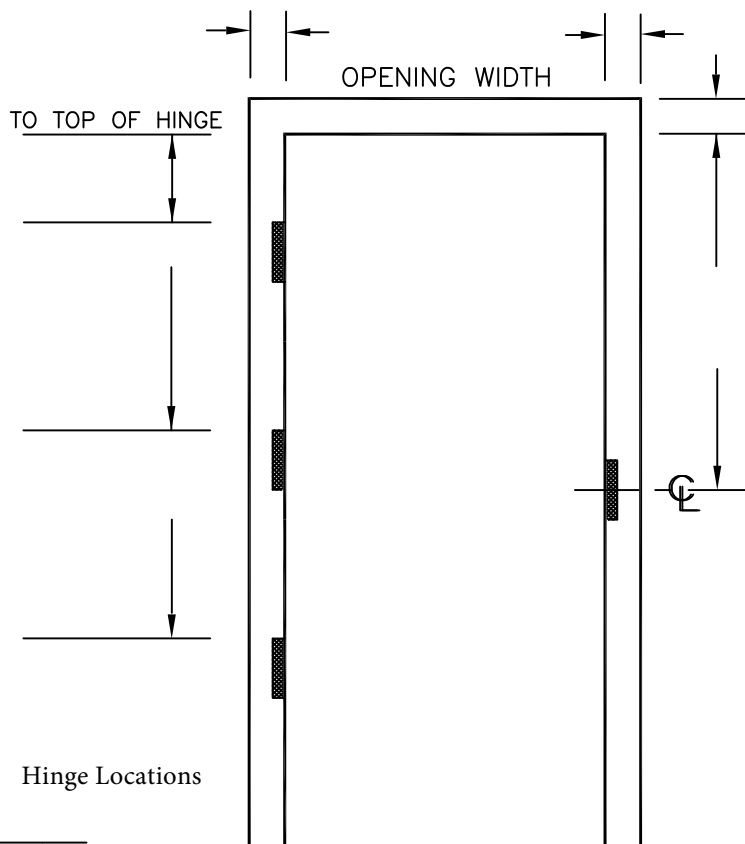
FACE WELD

CONT WELD

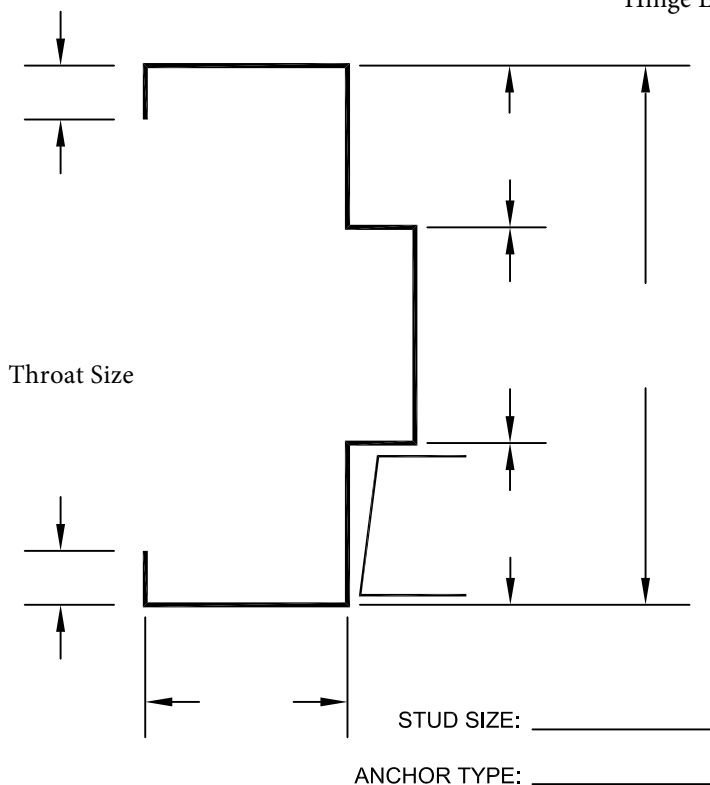
☐ KD Complete

KD Complete

GAUGE: _____



Hinge Locations



Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

INSTRUCTIONS:



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COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F3SSRW

PAGE

OF

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	FACE WELD		KD Complete
	CONT WELD		KD DW

Diagram illustrating the hinge locations and opening width for a door. The diagram shows a door frame with a door panel. The opening width is indicated by a horizontal dimension line at the top, labeled "OPENING WIDTH". The hinge locations are indicated by three vertical dimension lines on the left side, labeled "TO TOP OF HINGE". The hinge locations are marked by three small rectangular blocks on the door frame. The center of gravity (CG) is indicated by a point labeled "CG" on the right side of the door panel.

The diagram illustrates the dimensions for a door frame. Key labels include:

- Hinge L**: Dimension for the hinge leaf length.
- Throat Size**: Dimension for the throat size.
- STUD SIZE**: Dimension for the stud size.
- ANCHOR TYPE**: Dimension for the anchor type.

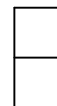
7



OF

3-Sided Frame Double Rabbett

Material



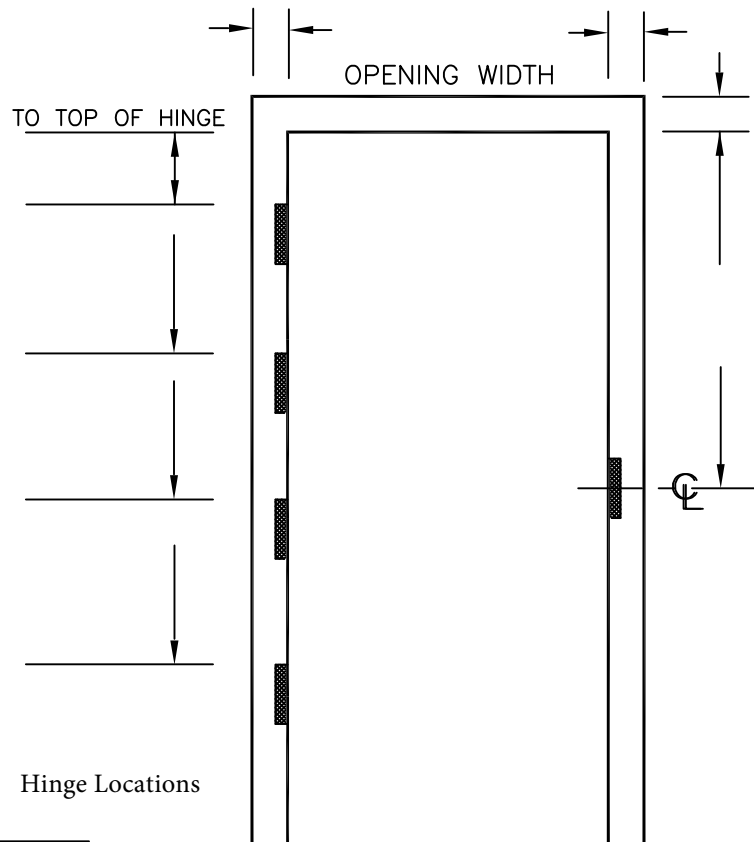
FACE WELD

CONT WELD

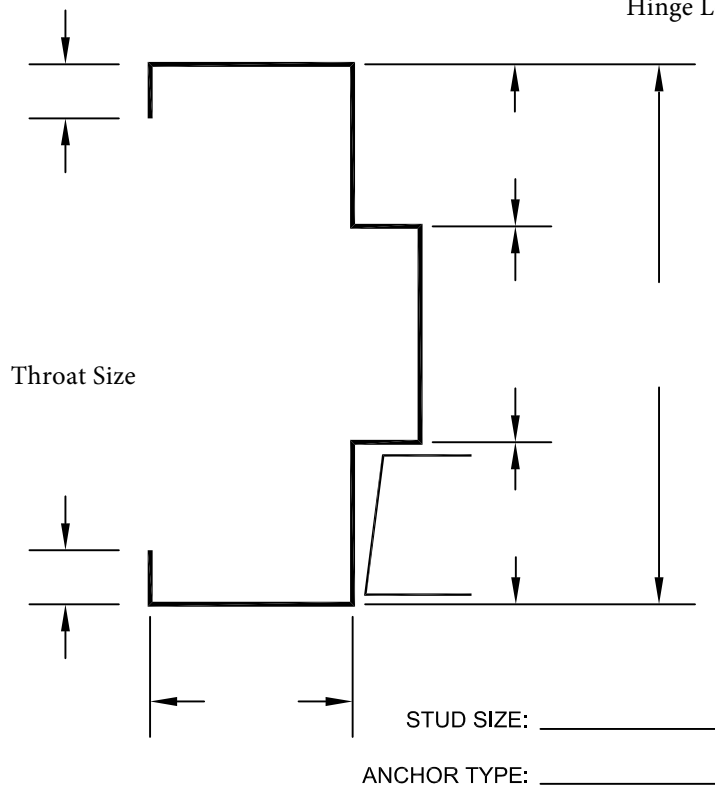


KD Complete

GAUGE: _____



Hinge Locations



Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

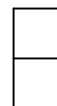
F4SSRW

PAGE

OF

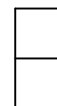
3-Sided Frame Double Rabbett

Material



FACE WELD

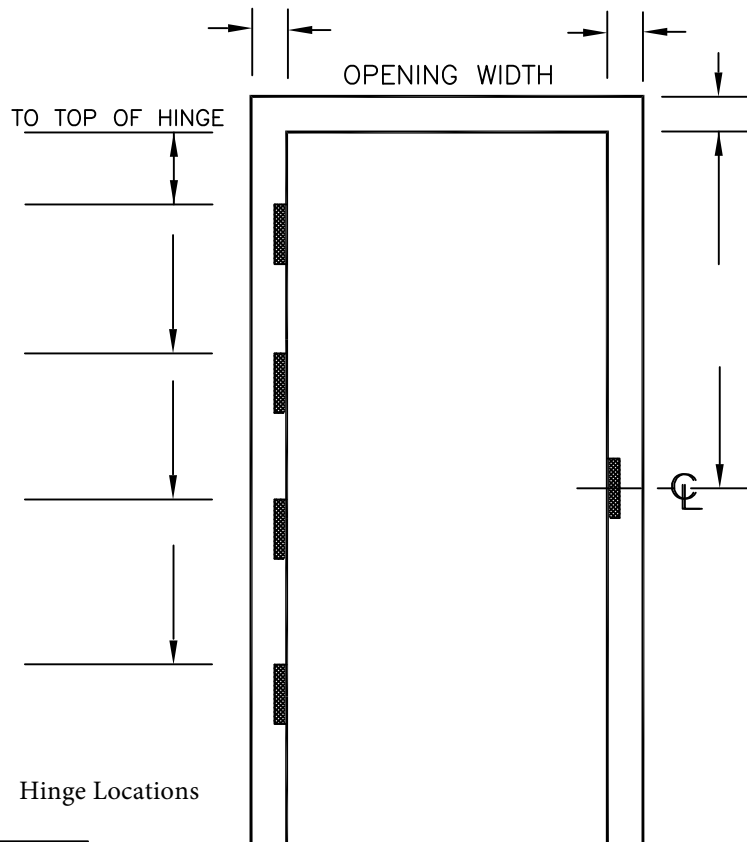
CONT WELD



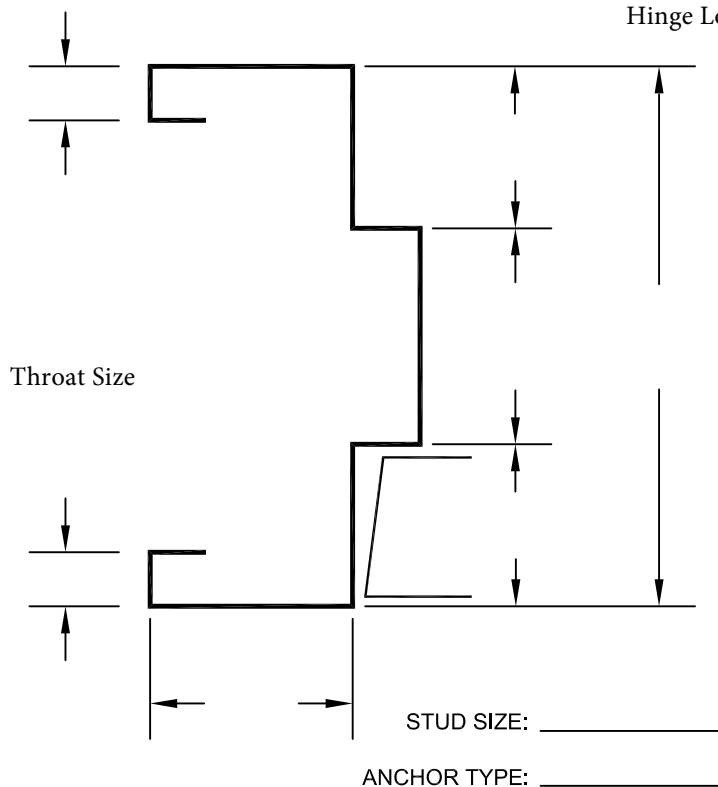
KD Complete

KD DW

GAUGE: _____



Hinge Locations



ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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COMPANY NAME :

PO NUMBER :

DCI FORM

F4SDRW

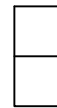
JOB NAME :

PAGE

OF

3-Sided Frame Double Rabbett

Material



FACE WELD

CONT WELD



KD Complete

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F6PSRW

PAGE

OF

3-Sided Frame Double Rabbett

Material

☐
☐

FACE WELD

CONT WELD

☐
☐

KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F6PDRW

PAGE

OF

[illegible]

CONT WELD

1

GAUGE: _____

A diagram showing a horizontal line representing a surface. A vertical arrow points downwards from the center of the line, representing a force vector.

A diagram showing a horizontal line representing a surface. A vertical arrow points downwards from the center of the line, representing a force vector.

A diagram showing a horizontal line representing a surface. A vertical arrow points downwards from the center of the line, representing a force vector.

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



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OF

3-Sided Frame Double Rabbett

Material

☐
☐

FACE WELD

CONT WELD

☐
☐

KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F8PDRW

PAGE

OF

3-Sided Frame Double Rabbett

Material

☐

FACE WELD

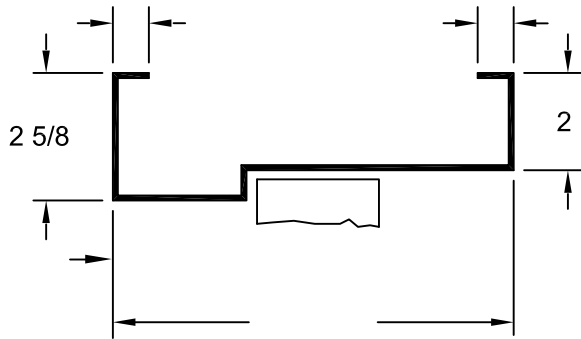
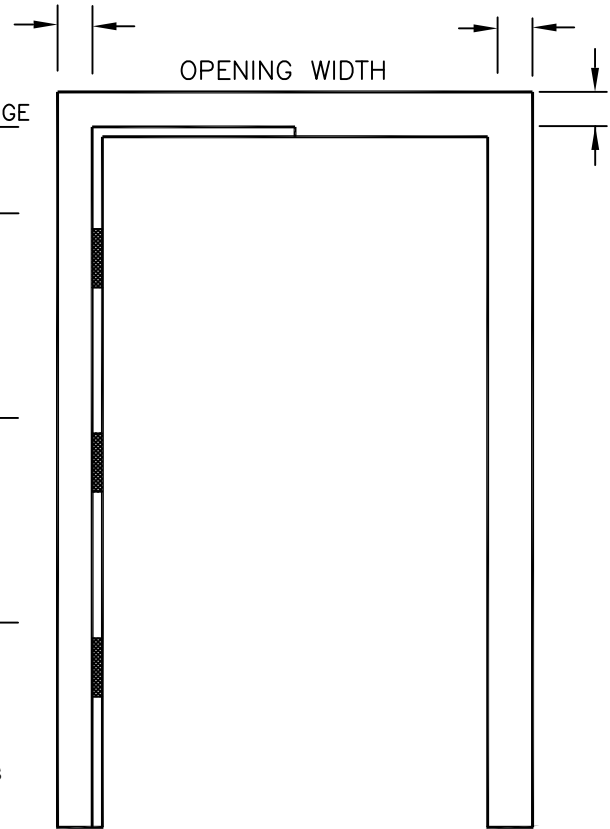
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KD Complete

CONT WELD

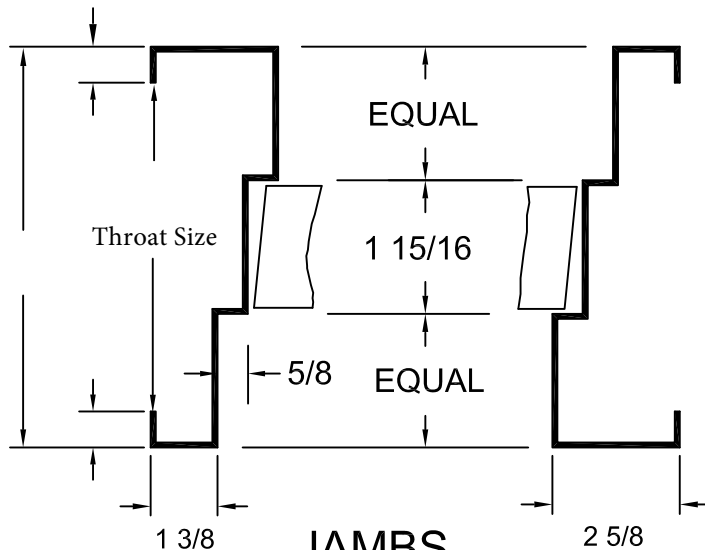
GAUGE: _____

MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

☐

INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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PO NUMBER :

DCI FORM

JOB NAME :

F6DEW

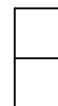
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OF

3-Sided Frame Double Rabbett

MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

Material



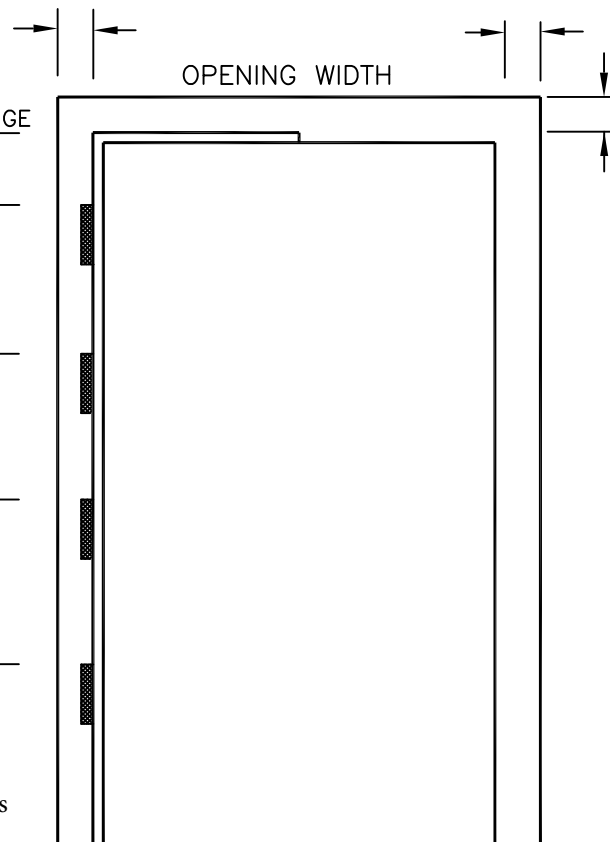
FACE WELD

CONT WELD



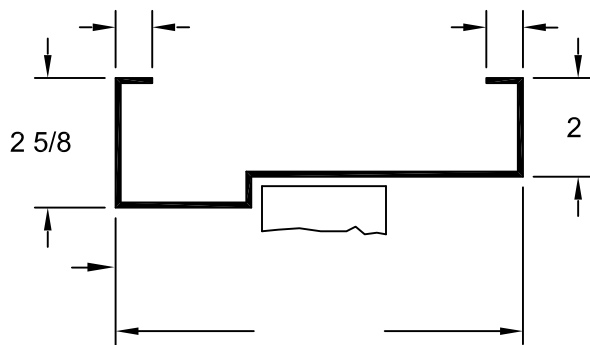
KD Complete

GAUGE: _____



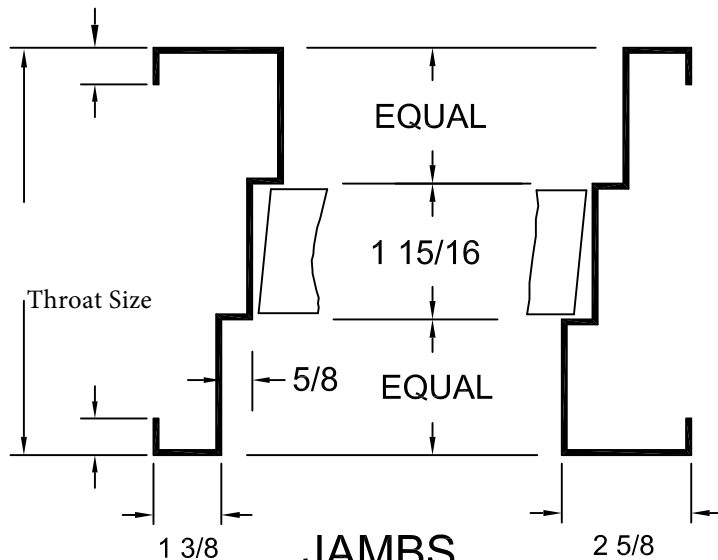
TO TOP OF HINGE

OPENING WIDTH



HEAD

Hinge Locations



JAMBS

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F8DEW

PAGE

OF

[illegible]

A schematic diagram of a door assembly. On the left is a large rectangle representing the door. To its right is a smaller rectangle representing the door frame or jamb. A horizontal line passes through the center of the door, representing the handle. On the left side of the door, there are three small, dark, rectangular shapes representing hinges. On the right side of the door, there is a small, dark, rectangular shape representing a lock or latch mechanism. A vertical line with an arrow pointing upwards is located on the right side of the door, and a vertical line with an arrow pointing downwards is located on the left side of the door.

ANCHOR TYPE: _____

9



[illegible]

KD DW

GAUGE: _____

TO TOP OF HINGE

The diagram illustrates a T-joint with the following labels and dimensions:

- Hinge Location:** Indicated by a vertical line on the right side of the joint.
- Throat Size:** Indicated by a dimension line on the left side of the joint.
- STUD SIZE:** Indicated by a dimension line at the bottom right of the joint.
- ANCHOR TYPE:** Indicated by a dimension line at the bottom right of the joint.

SILENCERS:

OTHER BS:

INSTRUCTIONS:

SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM
F3SDRW

JOB NAME :

PAGE

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[illegible]

☐ KD Complete

GAUGE: _____

OPENING WIDTH

TO TOP OF HINGE

The diagram illustrates a T-joint with the following labels and dimensions:

- Hinge Location:** Indicated by a vertical line on the right side of the joint.
- Throat Size:** Indicated by a dimension line on the left side of the joint.
- STUD SIZE:** Indicated by a dimension line at the bottom right of the joint.
- ANCHOR TYPE:** Indicated by a dimension line at the bottom right of the joint.

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PO NUMBER :

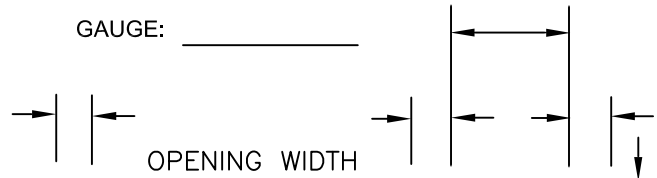
JOB NAME :

OF

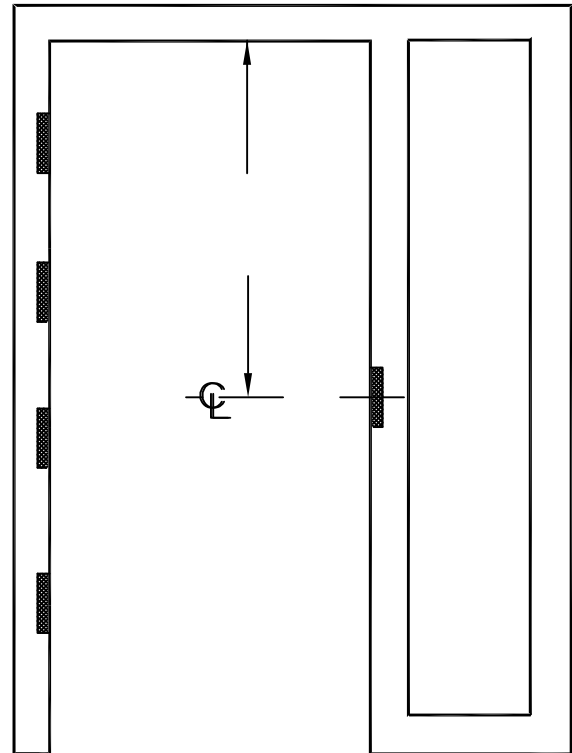
	FACE WELD		KD Complete
	CONT WELD		KD DW

[illegible]

GAUGE: _____



The diagram consists of four horizontal black lines. Between the top two lines, there is a double-headed vertical arrow. Between the second and third lines, there is a single-headed vertical arrow pointing downwards. Between the third and fourth lines, there is another single-headed vertical arrow pointing downwards. This diagram illustrates the relative positions and distances between four points.



The diagram illustrates a Z-channel section with various dimensions and labels. On the left, the 'Throat Size' is indicated by two vertical arrows. On the right, the 'Hinge Location' is indicated by two vertical arrows. At the bottom, the 'STUD SIZE' is indicated by a horizontal arrow and a blank line for measurement.

Throat Size

SILENCERS:

OTHER BS:

INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE:



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COMPANY NAME :

PO NUMBER :

DCI FORM
F4SDRW

JOB NAME :

PAGE

OF

[illegible]

CONT WELD

1

GAUGE: _____

OPENING WIDTH

TO TOP OF HINGE

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

INSTRUCTIONS:



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PO NUMBER :

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F6PSRW

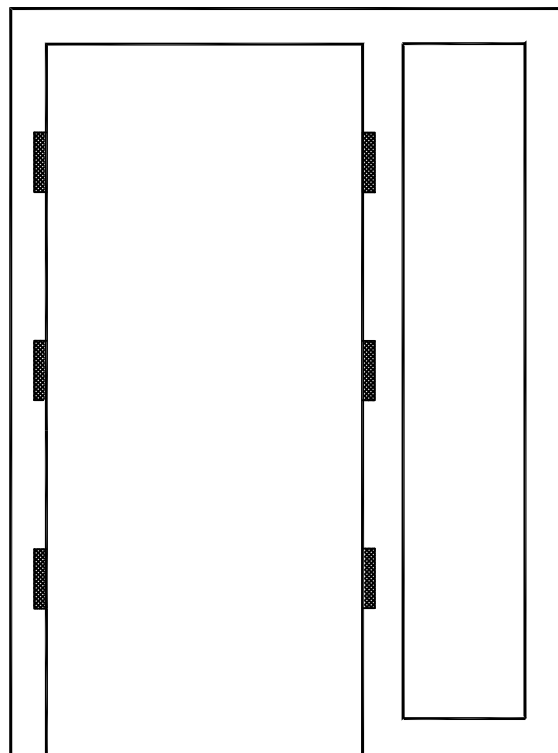
JOB NAME :

PAGE

OF

[illegible]

KD DW



The diagram illustrates a door frame with various dimensions and components labeled:

- Throat Size:** Indicated by a vertical double-headed arrow on the left side of the frame.
- Hinge Location:** Indicated by a vertical double-headed arrow on the right side of the frame.
- STUD SIZE:** Indicated by a horizontal double-headed arrow at the bottom of the frame.

Throat Size

INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM
F6PSRW

JOB NAME :

PAGE

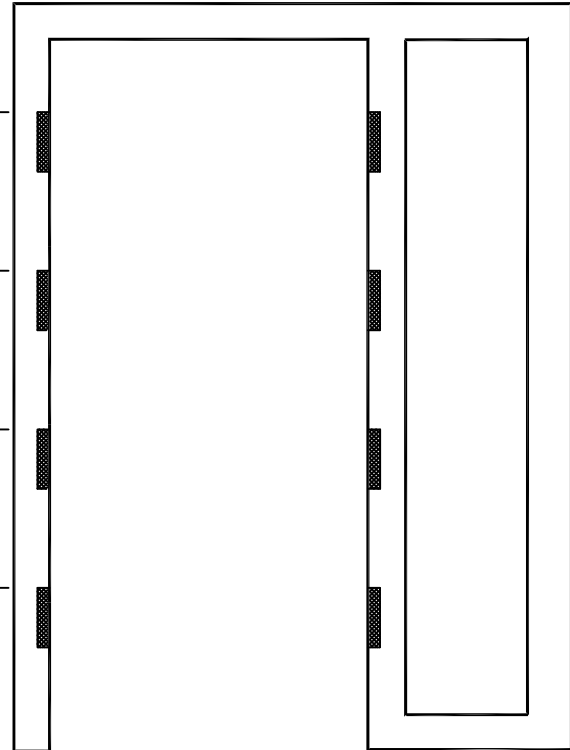
OF

[illegible]

OF

[illegible]

KD DW



STUD SIZE: _____

ANCHOR TYPE: _____

INSTRUCTIONS:



OF

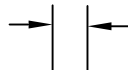
3-Sided Frame w/Sidelite

☐ FACE WELD ☐ KD Complete
☐ CONT WELD

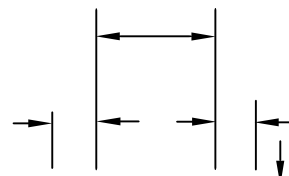
MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

Material

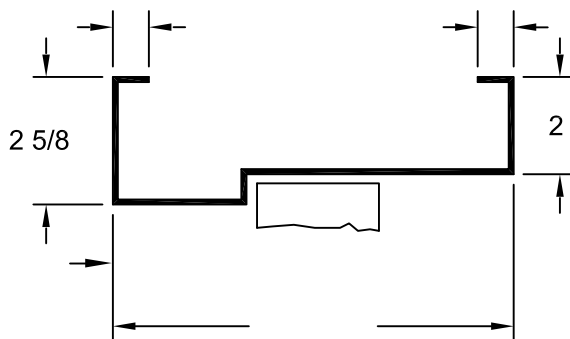
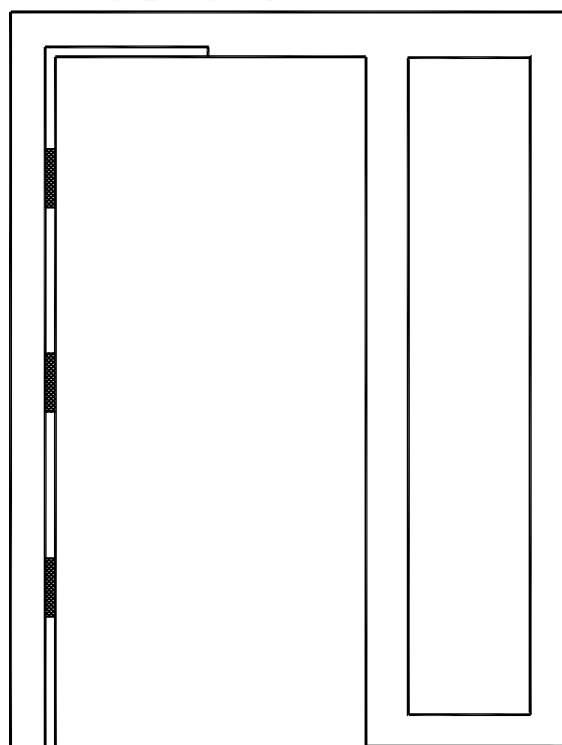
GAUGE: _____



OPENING WIDTH

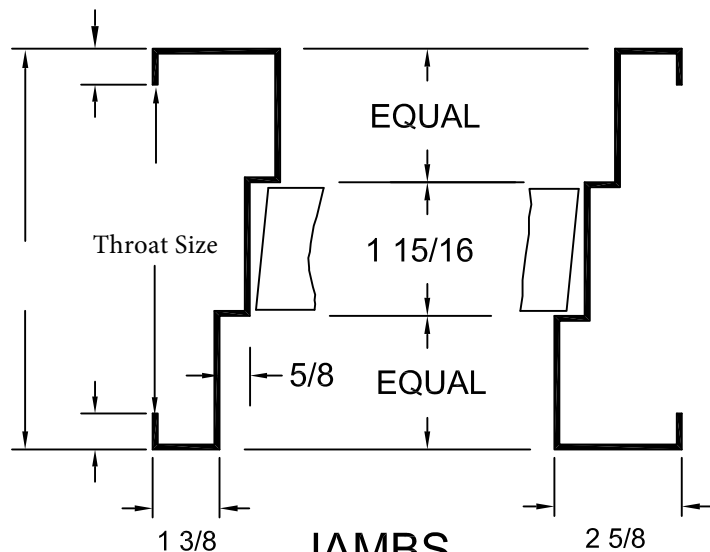


TO TOP OF HINGE



HEAD

Hinge Locations



JAMBS

HINGE:	STAND. BS : 11/32: OTHER BS:	SILENCERS: ☐
STRIKE:	STAND. BS : 11/32: OTHER BS:	

INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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COMPANY NAME :

PO NUMBER :

DCI FORM
 F6DEW

JOB NAME :

PAGE

OF

3-Sided Frame w/Sidelite

MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

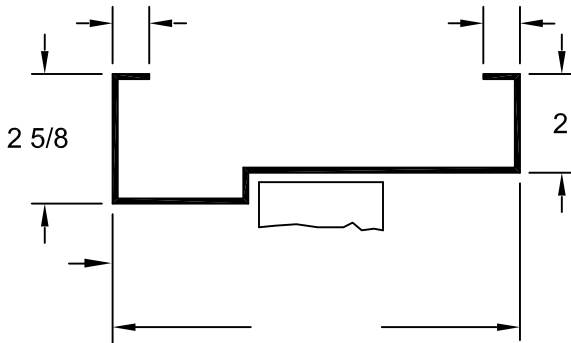
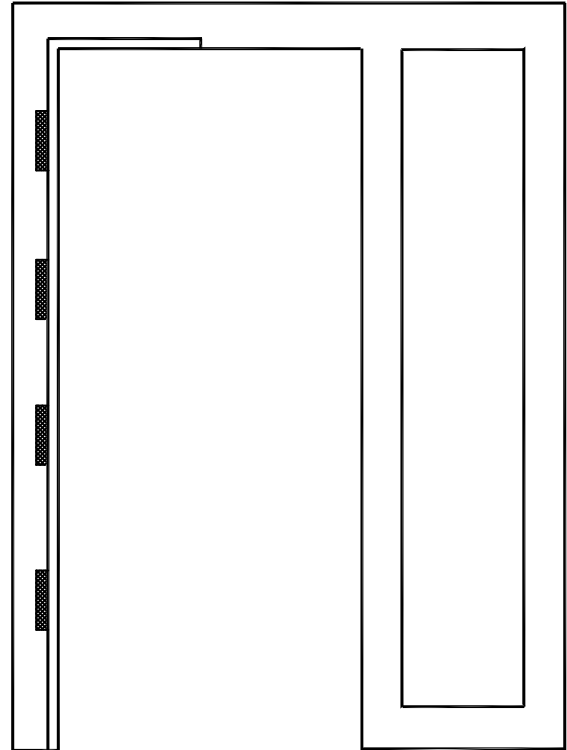
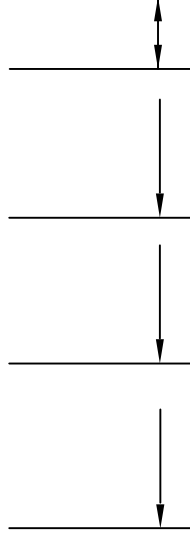
☐ FACE WELD ☐ KD Complete
☐ CONT WELD

Material

GAUGE: _____

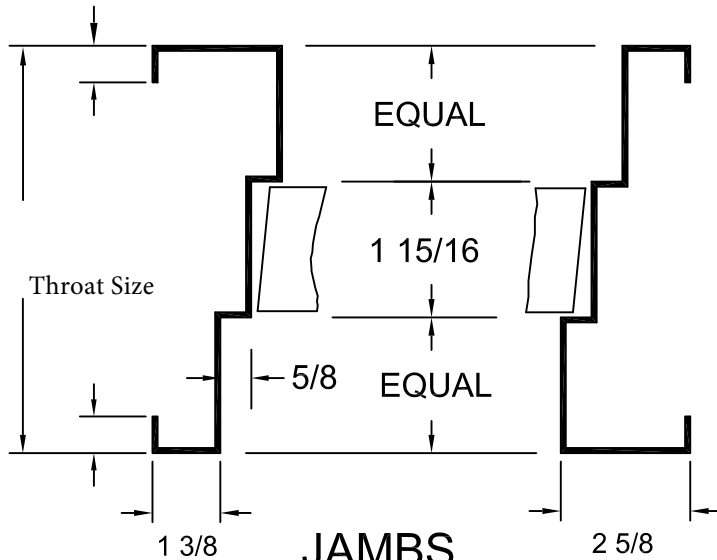

 OPENING WIDTH

TO TOP OF HINGE



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F8DEW

PAGE

OF

[illegible]

KD Complete

← OPENING WIDTH →

TO TOP OF HINGE

A diagram consisting of a vertical line with a downward-pointing arrowhead, positioned above a horizontal line. The arrowhead points directly to the horizontal line.

Throat Size

Ring

STUD SIZE: _____

STUD SIZE: _____

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



OF

[illegible]

GAUGE: _____

← OPENING WIDTH →

Material

TO TOP OF HINGE

A diagram consisting of a vertical line with a downward-pointing arrowhead, positioned above a horizontal line. The arrowhead points directly to the horizontal line.

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM
F3SDRW

JOB NAME :

PAGE

OF

[illegible]

The diagram consists of four horizontal black lines stacked vertically. Between the top line and the second line, there is a double-headed vertical arrow. Between the second line and the third line, there is a single downward-pointing arrow. Between the third line and the fourth line, there is another single downward-pointing arrow.

[illegible]

OF

[illegible]

KD DW

OPENING WIDTH

TO TOP OF HINGE

The diagram consists of four horizontal black lines stacked vertically. Between the top line and the second line, there is a double-headed vertical arrow. Between the second line and the third line, there is a single-headed vertical arrow pointing downwards. Between the third line and the fourth line, there is a single-headed vertical arrow pointing downwards.

The diagram shows a Z-profile cross-section with the following labels and dimensions:

- Throat Size**: Indicated by a vertical dimension line on the left side of the profile.
- STUD SIZE:**: Indicated by a horizontal dimension line at the bottom of the profile.
- Hinge**: Indicated by a vertical dimension line on the right side of the profile.

STUD SIZE: _____

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



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OF

[illegible]

GAUGE:

KD Complete

OPENING WIDTH

TO TOP OF HINGE

Diagram illustrating the components of a T-shaped anchor bolt:

- Throat Size:** Indicated by a vertical dimension line on the left side of the T-shape.
- Hinge Location:** Indicated by a vertical dimension line on the right side of the T-shape.
- STUD SIZE:** Indicated by a horizontal dimension line at the bottom right.
- ANCHOR TYPE:** Indicated by a horizontal dimension line at the bottom right.

☐

OF

[illegible]

GAUGE: _____

A diagram showing a vertical line on the left and a horizontal line on the right. A downward-pointing arrow is positioned above the horizontal line, pointing towards it.

Diagram illustrating the dimensions of a stepped profile. The profile is shown in cross-section, with dimensions labeled as follows:

- Throat Size:** Indicated by a vertical double-headed arrow on the left side of the profile.
- STUD SIZE:** Indicated by a horizontal double-headed arrow at the bottom of the profile.
- Vertical Dimensions:** Four vertical double-headed arrows on the right side indicate the heights of the different steps.
- Horizontal Dimensions:** Two horizontal double-headed arrows at the bottom indicate the widths of the base and the top flange.

STUD SIZE: _____

ANCHOR TYPE: _____

☐

OF

[illegible]

GAUGE: _____

KD Complete

OPENING WIDTH

TO TOP OF HINGE

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM
F8PSRW

JOB NAME :

PAGE

OF

3-Sided Frame w/Transom

[illegible]

Face Weld

GAUGE:

Cont Weld

KD Complete

OPENING WIDTH

KD DW

Material

TO TOP OF HINGE

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :	
-------------	--

DCI FORM

JOB NAME :

F8PDRW

PAGE

OF

3-Sided Frame w/Transom

MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

Face Weld

GAUGE: _____

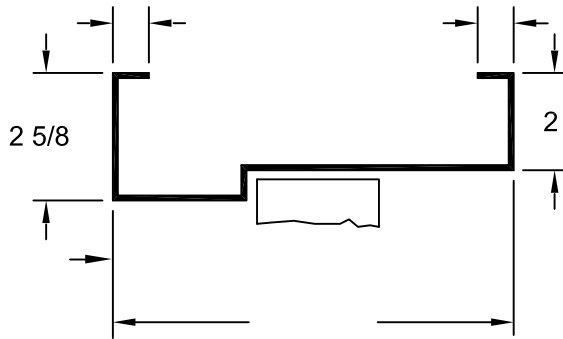
Cont Weld

KD Complete

Material

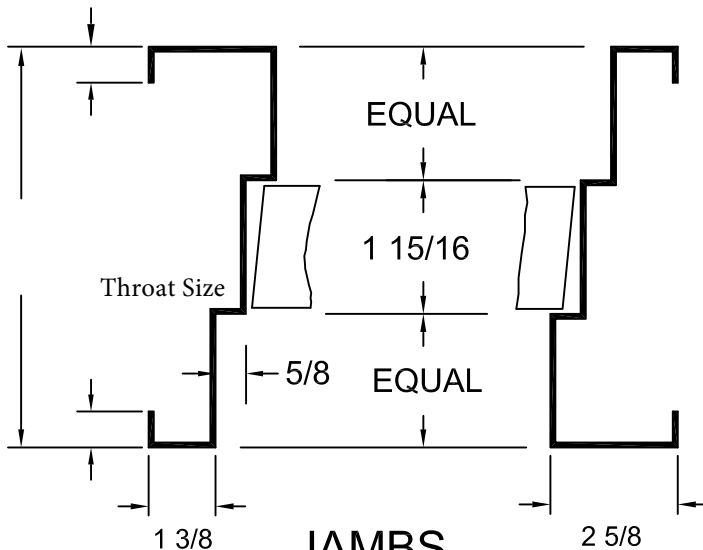
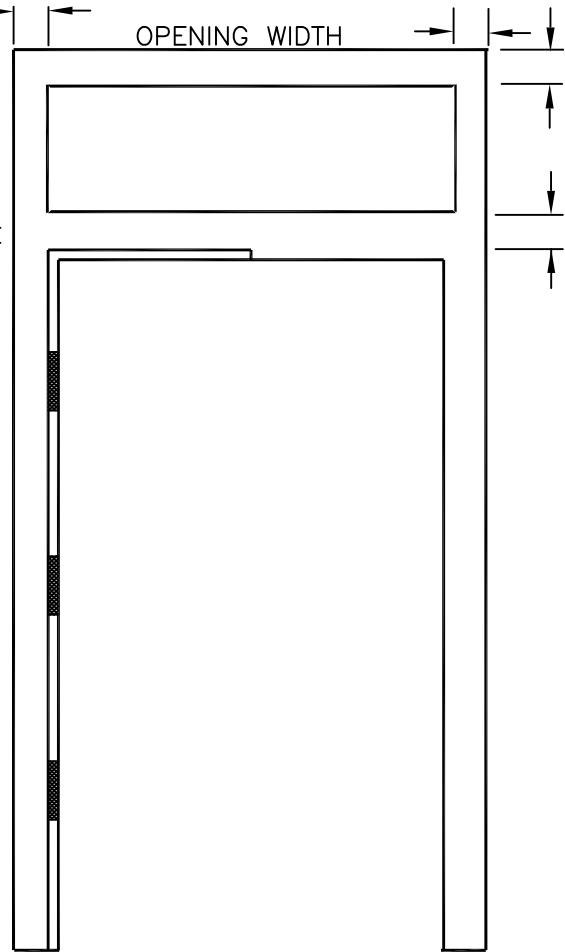
OPENING WIDTH

TO TOP OF HINGE



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F6DEW

PAGE

OF

3-Sided Frame w/Transom

MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

Face Weld

GAUGE: _____

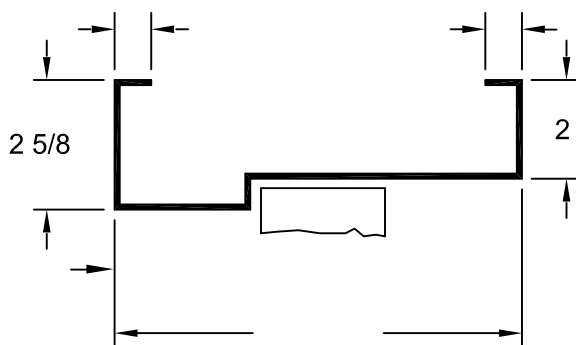
Cont Weld

KD Complete

OPENING WIDTH

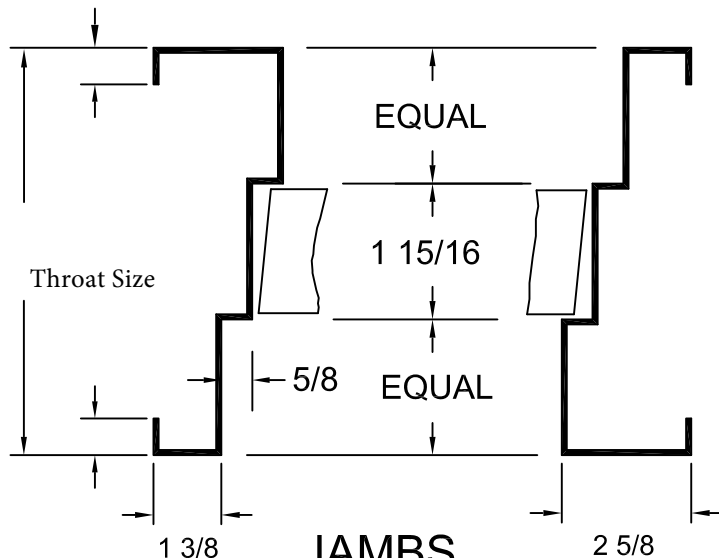
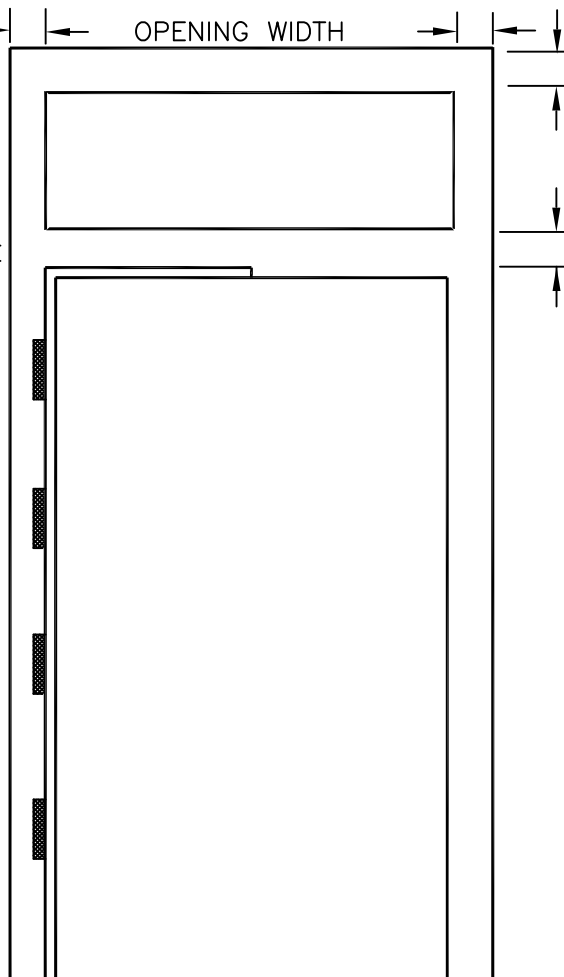
Material

TO TOP OF HINGE



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F8DEW

PAGE

OF

[illegible]

OF

[illegible]

OF

[illegible]

KD Complete

OPENING WIDTH

Gauge

TO TOP OF HINGE

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

OTHER BS:

SILENCERS:

INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

JOB NAME :

F4SSRW

PAGE

OF

[illegible]

Technical drawing of a door assembly. The drawing includes a top view and a side elevation. The top view shows the door's width and height, with dimensions labeled as 'OPENING WIDTH' and 'OPENING HEIGHT'. The side elevation shows the door's profile, including the door frame, door panel, and door handle. The door handle is labeled 'HANDLE' and 'HANDLE'.

The diagram illustrates a Z-profile cross-section with various dimensions and hinge locations. The profile is shown in a stepped, Z-shaped form. Key dimensions and features include:

- Throat Size:** Indicated by a vertical double-headed arrow on the left side of the profile.
- STUD SIZE:** Indicated by a horizontal double-headed arrow at the bottom of the profile.
- Hinge Location:** Indicated by vertical arrows on the right side of the profile, showing the positions of hinges.

ANCHOR TYPE: _____

☐

[illegible]

OF

[illegible]

OF

[illegible]

OPENING WIDTH

TO TOP OF HINGE

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

JOB NAME :

F8PSRW

PAGE

OF

[illegible]

OF



3-Sided Frame w/Sidelite & Transom

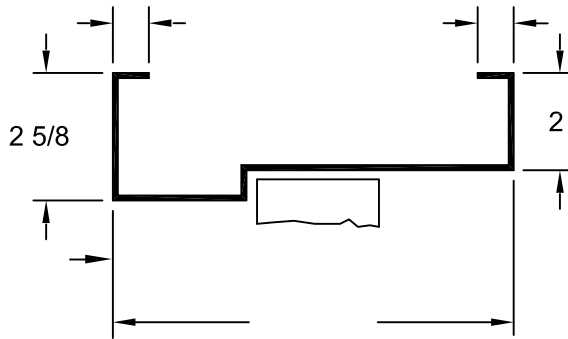
MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

Face Weld
Cont Weld
KD Complete

OPENING WIDTH

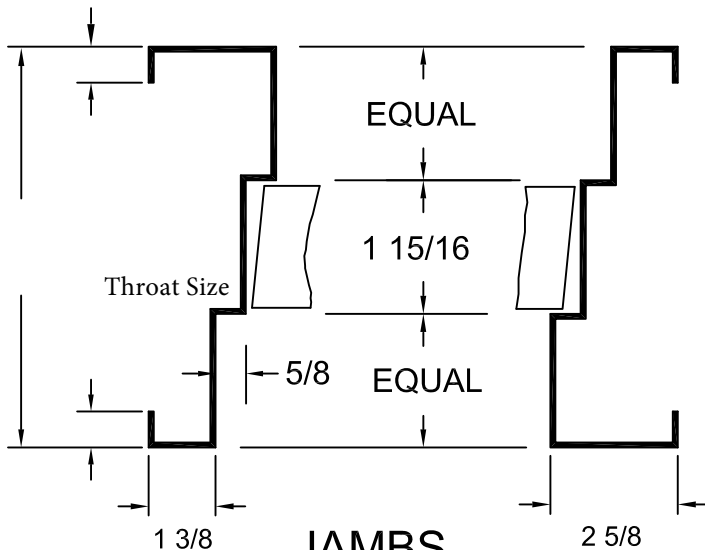
Material
Gauge

TO TOP OF HINGE



HEAD

Hinge Locations



JAMBS

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:
OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:
OTHER BS:



INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM
F6DEW

JOB NAME :

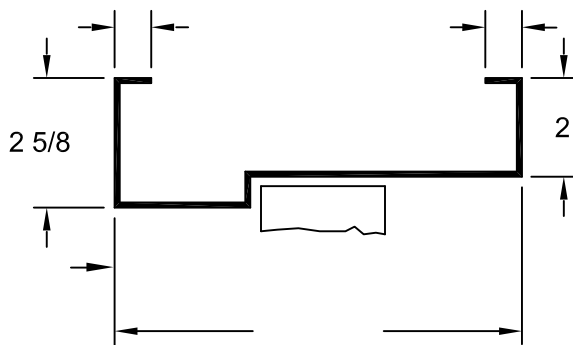
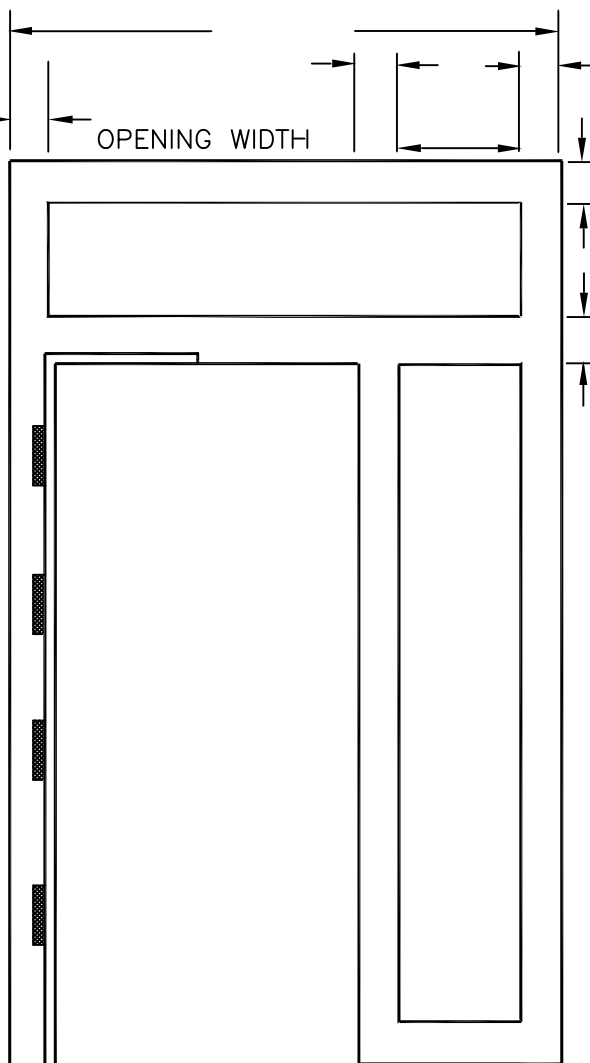
PAGE

OF

3-Sided Frame w/Sidelite & Transom

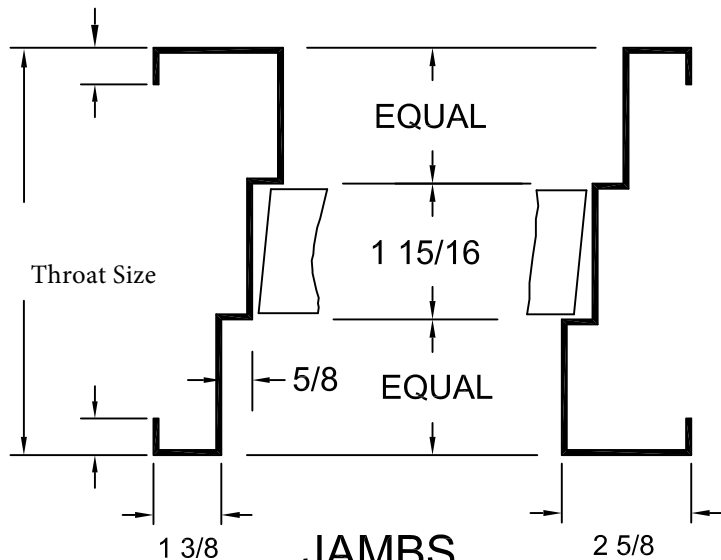
MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

Face Weld
Cont Weld
KD Complete



HEAD

Hinge Locations



JAMBS

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:
OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:
OTHER BS:



INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F8DEW

PAGE

OF

[illegible]

7

GAUGE: _____

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

F3SSRW

JOB NAME :

PAGE

OF

[illegible]

GAUGE: _____



A diagram of a Z-section with dimensions. The top flange has a width of $2 \frac{5}{8}$ and the web has a height of 2. Arrows indicate the dimensions and the section's orientation.

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



COMPANY NAME :		PO NUMBER :	
DCI FORM	JOB NAME :		PAGE
F3SDRW			OF

3-Sided Frame Single Rabbett

Material



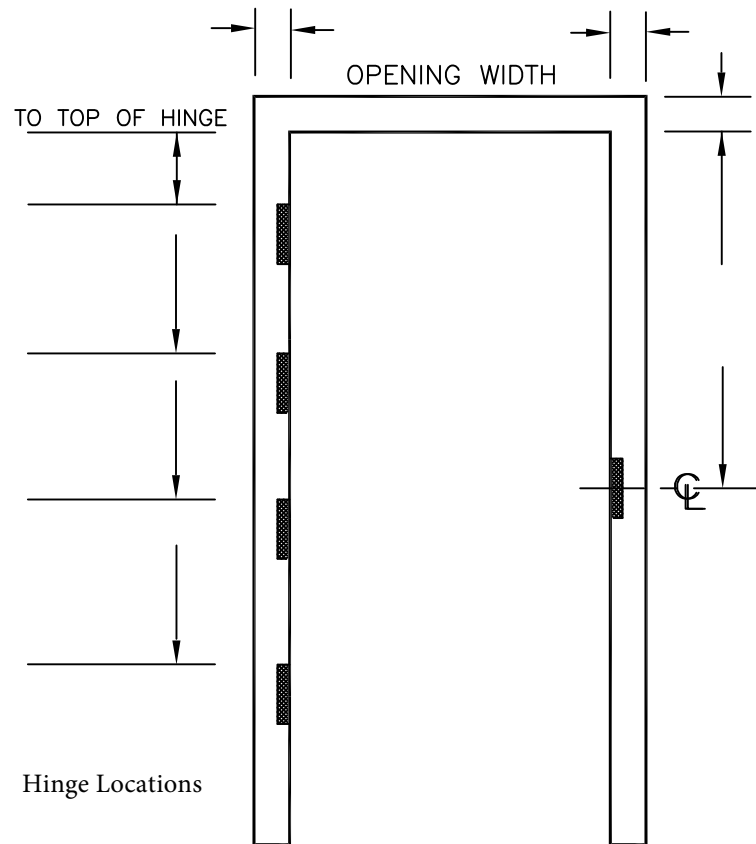
FACE WELD

CONT WELD

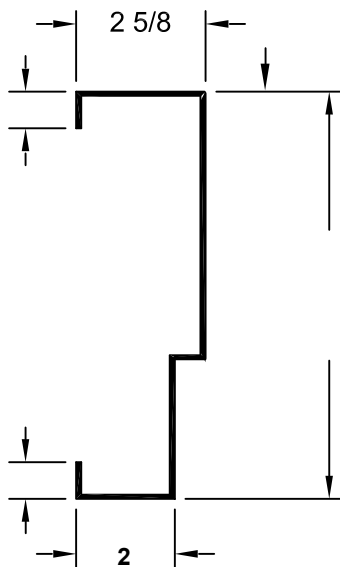


KD Complete

GAUGE: _____



Hinge Locations



Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F4SSRW

PAGE

OF

[illegible]

GAUGE: _____

Diagram illustrating the geometry of a rectangular opening in a wall. The opening is defined by its width and height. The width is labeled "OPENING WIDTH". The height is labeled "HEIGHT". The diagram shows the opening within a wall structure, with dimensions indicated by arrows and labels.

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



OF

[illegible]

9

GAUGE: _____

A diagram consisting of a vertical line with a downward-pointing arrowhead, positioned above a horizontal line. The arrowhead points directly to the horizontal line.

Throat Size

☐

STUD SIZE: _____

ANCHOR TYPE: _____



COMPANY NAME :

PO NUMBER :

DCI FORM
F6PSRW

JOB NAME :

PAGE

OF

[illegible]

CONT WELD

KD DW

Diagram illustrating the geometry of a rectangular opening. The opening is defined by a central rectangular area. The width of the opening is labeled "OPENING WIDTH". The height of the opening is labeled "HEIGHT". The diagram shows the opening within a larger rectangular frame, with arrows indicating the dimensions.

Throat Size

INSTRUCTIONS:

ANCHOR TYPE: _____



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OF

[illegible]

CONT WELD

1

KD Complete

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

2 5/8

2

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

INSTRUCTIONS:



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM
F8PSRW

JOB NAME :

PAGE

OF

[illegible]

GAUGE: _____

A diagram consisting of a vertical line with a downward-pointing arrowhead, positioned above a horizontal line. The arrowhead points directly to the horizontal line.

Diagram illustrating a rectangular opening with a frame and a central panel. The opening is defined by a thick black border. The central panel is a large white rectangle. The text "OPENING WIDTH" is positioned above the opening, with arrows indicating the width of the opening. The diagram shows the relationship between the opening width and the panel width.

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



OF