

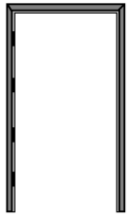
CONTENTS

Three-sided Frame, Double Rabbet



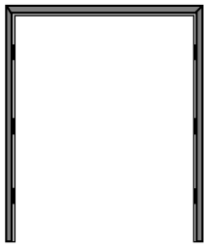
SINGLE OPENING, 3 HINGES

PAGE 1-5



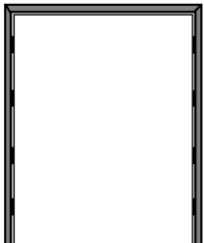
SINGLE OPENING, 4 HINGES

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PAIRED OPENING, 3 HINGES

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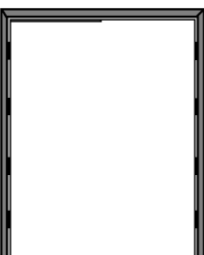
PAIRED OPENING, 4 HINGES

PAGE 16-20



DOUBLE EGRESS, 3 HINGES

PAGE 21-25



DOUBLE EGRESS, 4 HINGES

PAGE 26-30

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7

GAUGE: _____

Diagram illustrating the hinge locations and opening width for a door. The diagram shows a door frame with three hinges on the left side and one hinge on the right side. The opening width is indicated by a double-headed arrow at the top. The hinge locations are marked with vertical lines and arrows pointing to the top of the hinge. The text "TO TOP OF HINGE" is written above the first hinge location. The text "Hinge Locations" is written below the diagram. The text "OPENING WIDTH" is written above the opening width arrow.

Hinge Locations

Diagram illustrating the dimensions and components of a T-shaped anchor bolt. The diagram shows a cross-section of the bolt with various dimensions labeled:

- Throat Size:** Indicated by a vertical dimension line on the left side of the bolt head.
- STUD SIZE:** Indicated by a horizontal dimension line at the bottom right, corresponding to the width of the bolt head.
- ANCHOR TYPE:** Indicated by a horizontal dimension line at the bottom right, corresponding to the length of the anchor rod.

The diagram also shows the bolt's profile, including the head, neck, and rod, with arrows indicating the direction of measurement for each dimension.

5



OF

[illegible]

	FACE WELD		KD Complete
	CONT WELD		KD DW

Diagram illustrating the hinge locations and opening width for a door. The diagram shows a door frame with a central door panel. The opening width is indicated by a horizontal double-headed arrow at the top, labeled "OPENING WIDTH". The hinge locations are indicated by three vertical double-headed arrows on the left side, labeled "TO TOP OF HINGE". The hinge locations are marked by three small rectangular blocks on the left edge of the door frame. The center of gravity (CG) is indicated by a horizontal line passing through the center of the door panel, labeled "CG".

The diagram illustrates the dimensions for a door frame. Key labels include:

- Hinge L**: Dimension for the hinge leaf length.
- Throat Size**: Dimension for the throat size.
- STUD SIZE**: Dimension for the stud size.
- ANCHOR TYPE**: Dimension for the anchor type.

7



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[illegible]

	FACE WELD		KD Complete
	CONT WELD		KD DW

Diagram illustrating the hinge locations and opening width for a door. The diagram shows a door frame with a central door panel. The opening width is indicated by a horizontal double-headed arrow at the top, labeled "OPENING WIDTH". The hinge locations are indicated by three vertical double-headed arrows on the left side, labeled "TO TOP OF HINGE". The hinge locations are marked by three small rectangular blocks on the left edge of the door frame. The center of gravity (CG) is indicated by a horizontal line passing through the center of the door panel, labeled "CG".

The diagram illustrates the dimensions for a door frame. Key labels include:

- Hinge L**: Dimension for the hinge leaf length.
- Throat Size**: Dimension for the throat size.
- STUD SIZE**: Dimension for the stud size.
- ANCHOR TYPE**: Dimension for the anchor type.

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[illegible]

	FACE WELD		KD Complete
	CONT WELD		KD DW

Diagram illustrating the hinge locations and opening width for a door. The diagram shows a door frame with a central door panel. The opening width is indicated by a horizontal double-headed arrow at the top, labeled "OPENING WIDTH". The hinge locations are indicated by three vertical double-headed arrows on the left side, labeled "TO TOP OF HINGE". The hinge locations are marked by three small rectangular blocks on the left edge of the door frame. The center of gravity (CG) is indicated by a horizontal line passing through the center of the door panel, labeled "CG".

The diagram illustrates a door frame with various dimensions and labels for hinge and anchor placement:

- Throat Size:** Indicated by a vertical double-headed arrow on the left side of the door frame.
- Hinge L:** Indicated by a vertical double-headed arrow on the right side of the door frame, representing the hinge leaf length.
- STUD SIZE:** Indicated by a horizontal double-headed arrow at the bottom right of the diagram.
- ANCHOR TYPE:** Indicated by a horizontal double-headed arrow at the bottom right of the diagram, below the stud size label.

7



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[illegible]

	FACE WELD		KD Complete
	CONT WELD		KD DW

Diagram illustrating the hinge locations and opening width for a door. The diagram shows a door frame with a central door panel. The opening width is indicated by a horizontal double-headed arrow at the top, labeled "OPENING WIDTH". The hinge locations are indicated by three vertical double-headed arrows on the left side, labeled "TO TOP OF HINGE". The hinge locations are marked by three small rectangular blocks on the left edge of the door frame. The center of gravity (CG) is indicated by a horizontal line passing through the center of the door panel, labeled "CG".

The diagram illustrates a door frame with various dimensions and labels for hinge and anchor placement:

- Hinge L:** Located at the top right, indicating the distance from the hinge to the edge of the door.
- Throat Size:** Located on the left side, indicating the width of the door opening.
- STUD SIZE:** Located at the bottom right, indicating the width of the stud.
- ANCHOR TYPE:** Located at the bottom right, indicating the type of anchor used.

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[illegible]

7

GAUGE: _____

Diagram illustrating the components and dimensions of a door frame:

- OPENING WIDTH:** The horizontal distance between the vertical frame members.
- GE:** The vertical distance from the top of the frame to the center of the door.
- CL:** The vertical distance from the center of the door to the bottom of the frame.
- Door Components:** The diagram shows a door with a handle and a lock mechanism.

Diagram illustrating the dimensions of a Z-profile cross-section:

- Throat Size:** Indicated by a vertical double-headed arrow on the left side of the profile.
- STUD SIZE:** Indicated by a horizontal double-headed arrow at the bottom of the profile.
- Hinge:** Indicated by a vertical double-headed arrow on the right side of the profile.

STUD SIZE: _____

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



OF

3-Sided Frame Double Rabbet

Material



FACE WELD

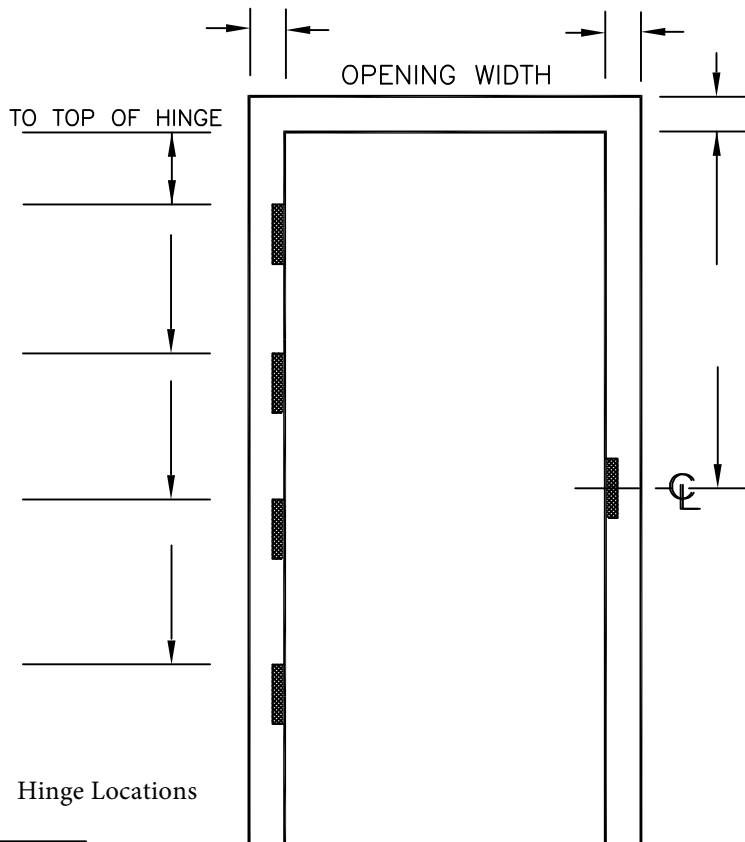
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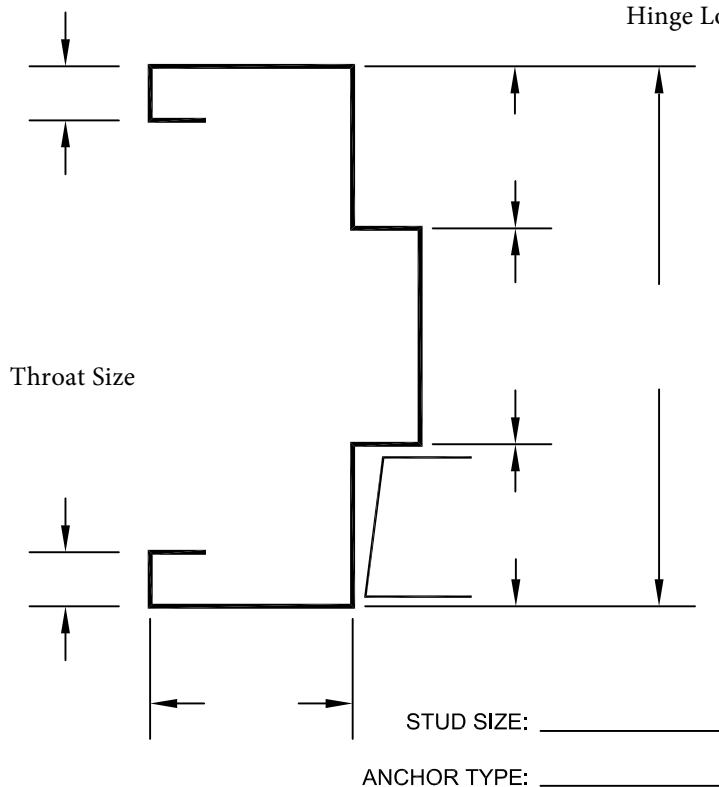
KD Complete

KD DW

GAUGE: _____



Hinge Locations



HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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COMPANY NAME :

PO NUMBER :

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F4SDRW

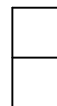
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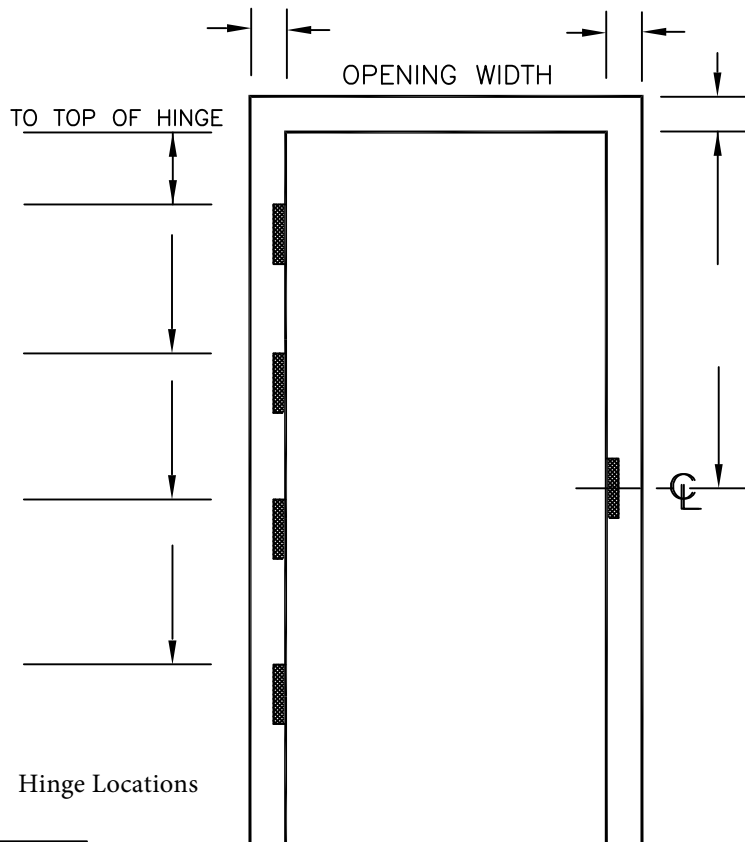
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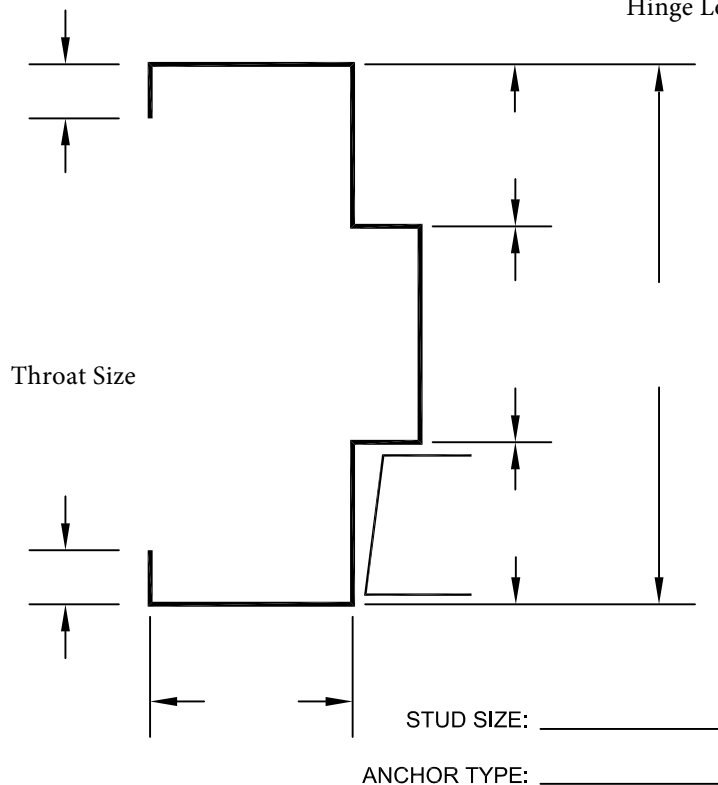


KD Complete

GAUGE: _____



Hinge Locations



HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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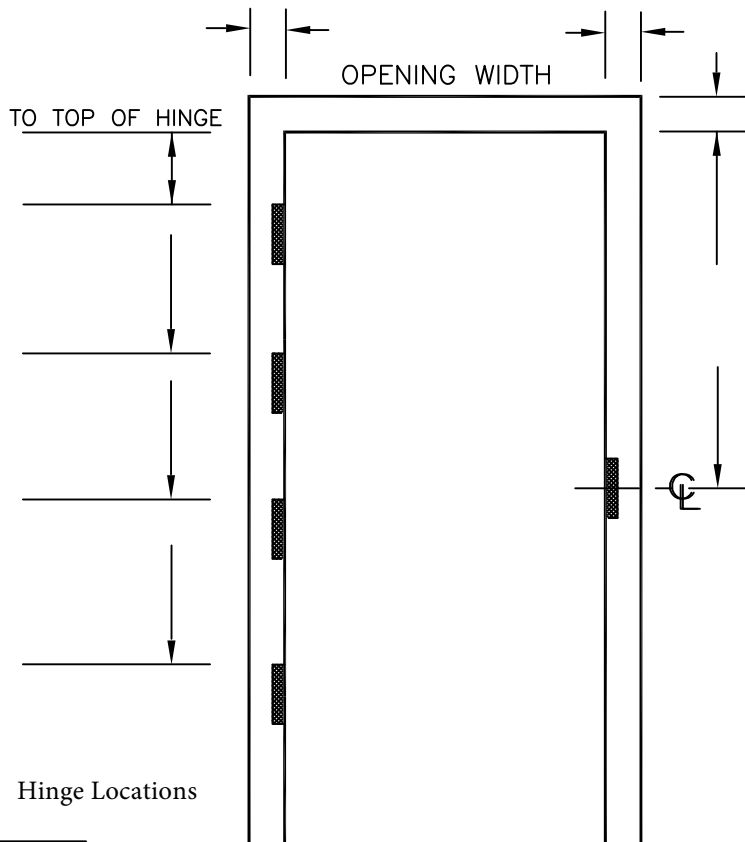
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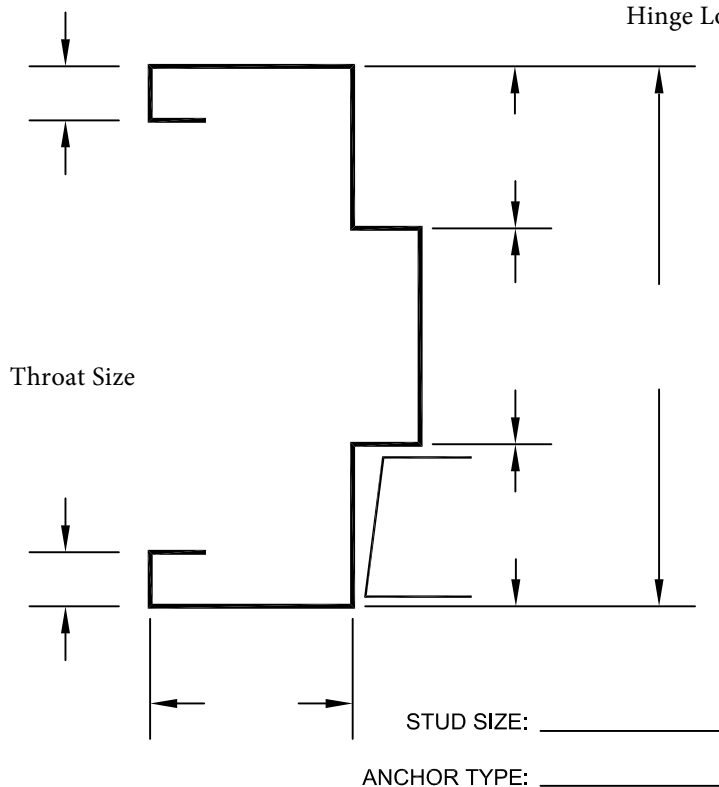
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KD DW

GAUGE: _____



Hinge Locations



ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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FACE WELD

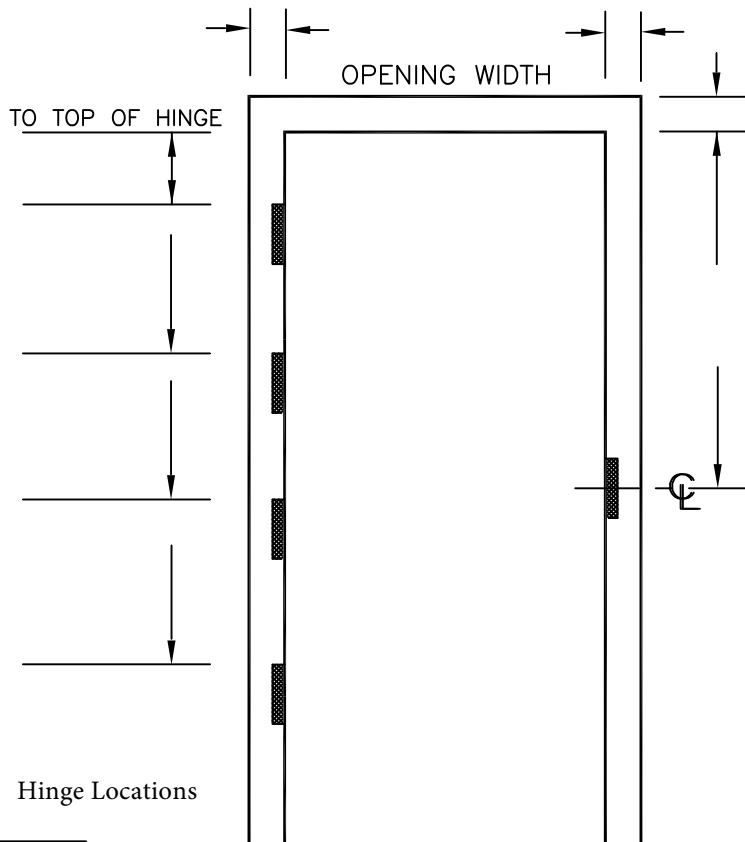
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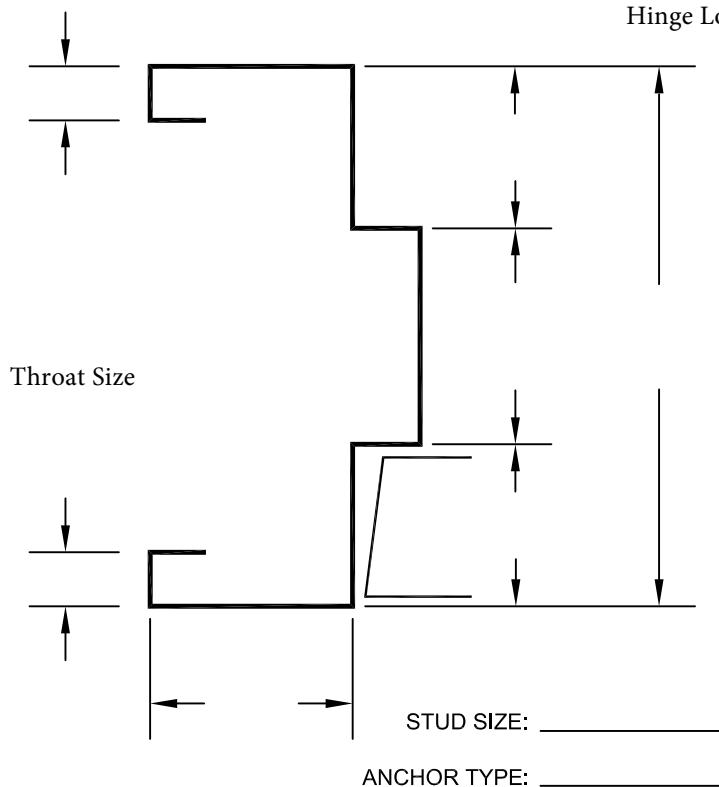
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KD DW

GAUGE: _____



Hinge Locations



ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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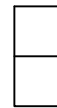
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Material



FACE WELD

CONT WELD



KD Complete

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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OF

3-Sided Frame Double Rabbet

Material

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FACE WELD

CONT WELD

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KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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PO NUMBER :

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JOB NAME :

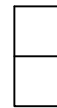
F6PDRW

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3-Sided Frame Double Rabbet

Material



FACE WELD

CONT WELD



KD Complete

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



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FACE WELD

CONT WELD

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KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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3-Sided Frame Double Rabbet

Material

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FACE WELD

CONT WELD

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KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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[illegible]

CONT WELD

9

GAUGE: _____

OPENING WIDTH

Diagram illustrating the geometry and dimensions of a stepped profile (likely a gasket or seal).

The profile is defined by a thick black line. Key dimensions and labels include:

- Throat Size:** Indicated by a vertical dimension line on the left side of the profile.
- STUD SIZE:** Indicated by a horizontal dimension line at the bottom of the profile.
- Hinge I:** A label at the top right corner, associated with a vertical dimension line.
- Vertical Dimensions:** Multiple vertical arrows indicate the heights of the different steps and the total height of the profile.
- Horizontal Dimensions:** Horizontal arrows indicate the widths of the different steps and the total width of the profile.

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

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3-Sided Frame Double Rabbet

Material

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FACE WELD

CONT WELD

☐
☐

KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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GAUGE: _____

A diagram showing a horizontal line representing a surface. A vertical arrow points downwards from the center of the line, representing a force vector.

A diagram showing a vertical line with a downward-pointing arrowhead, representing a force vector acting downwards.

Diagram illustrating the geometry of a rectangular opening. The opening is defined by a central rectangular area. The width of the opening is labeled "OPENING WIDTH". The height of the opening is labeled "HEIGHT". The diagram shows the opening is centered within a larger rectangular frame. The opening is defined by a central rectangular area. The width of the opening is labeled "OPENING WIDTH". The height of the opening is labeled "HEIGHT". The diagram shows the opening is centered within a larger rectangular frame. The opening is defined by a central rectangular area. The width of the opening is labeled "OPENING WIDTH". The height of the opening is labeled "HEIGHT". The diagram shows the opening is centered within a larger rectangular frame.

Diagram illustrating the profile and dimensions of a component, likely a hinge or bracket, showing various sizes and measurements.

Labels and Dimensions:

- Throat Size**: Indicated on the left side of the profile.
- Hinge I**: Indicated on the right side of the profile.
- STUD SIZE:** Indicated at the bottom right, with a blank line for the value.

STUD SIZE: _____

ANCHOR TYPE: _____

☐

INSTRUCTIONS:



SALES ORDER AND FIELD MEASUREMENT

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Material

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FACE WELD

CONT WELD

☐
☐

KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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Material

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FACE WELD

CONT WELD

☐
☐

KD Complete

KD DW

GAUGE: _____

TO TOP OF HINGE

OPENING WIDTH

Hinge Locations

Throat Size

STUD SIZE: _____

ANCHOR TYPE: _____

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:

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PO NUMBER :

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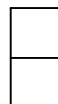
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FACE WELD

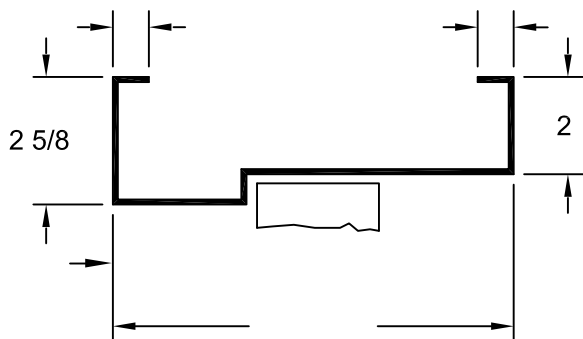
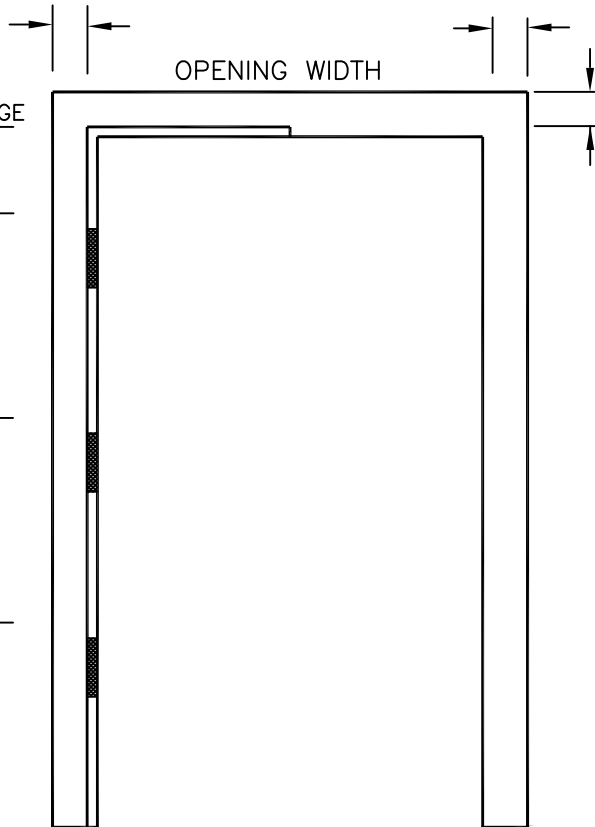
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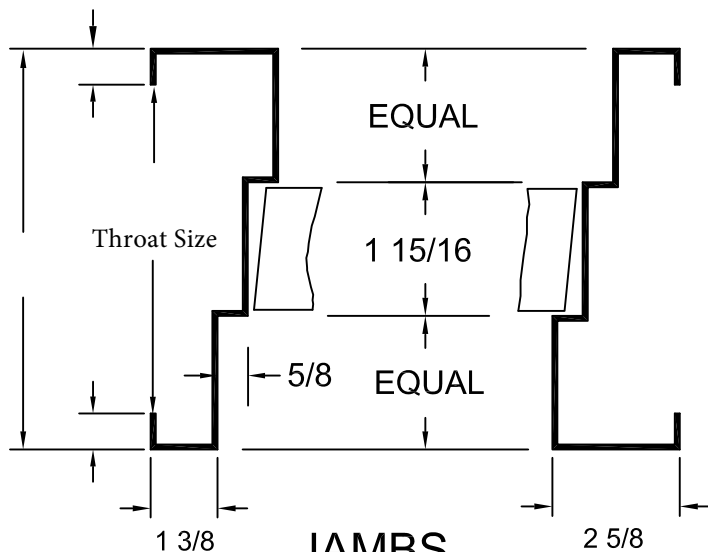
MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

GAUGE: _____



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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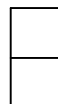
F6DEW

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FACE WELD

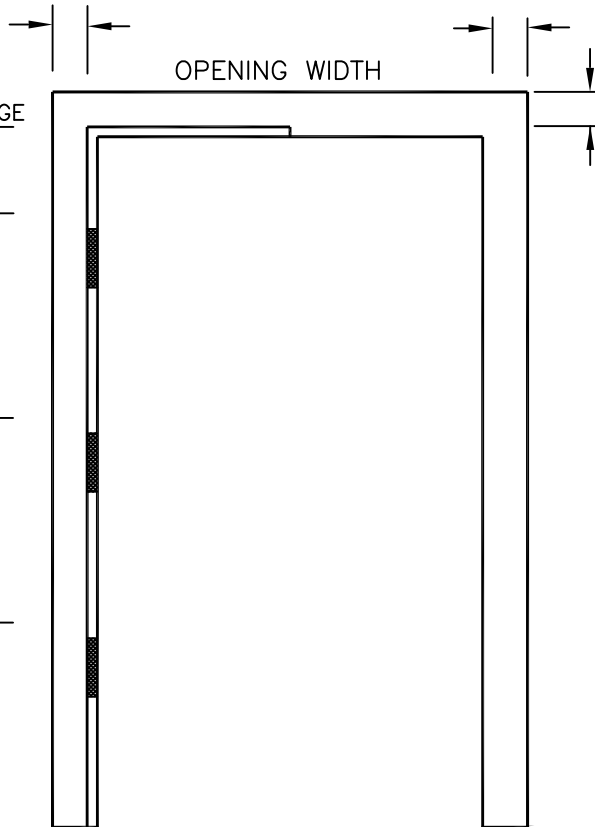
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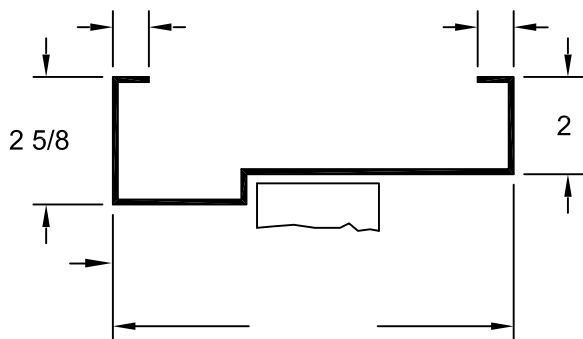
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MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

GAUGE: _____

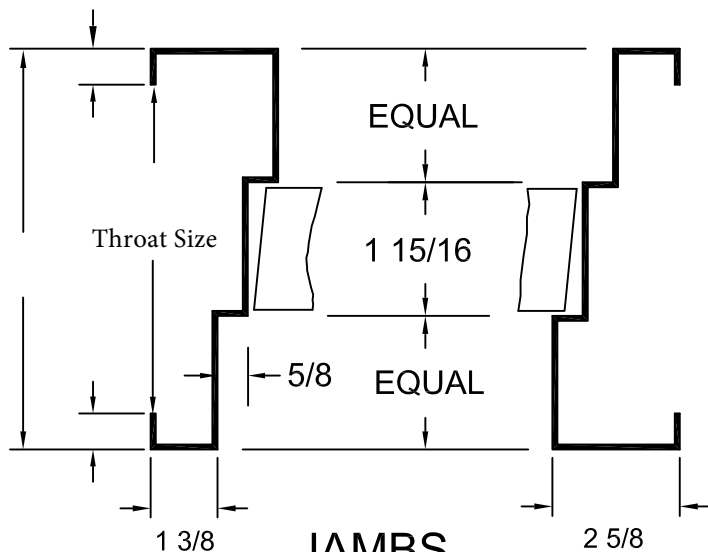


TO TOP OF HINGE



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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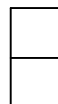
F6DEW

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FACE WELD

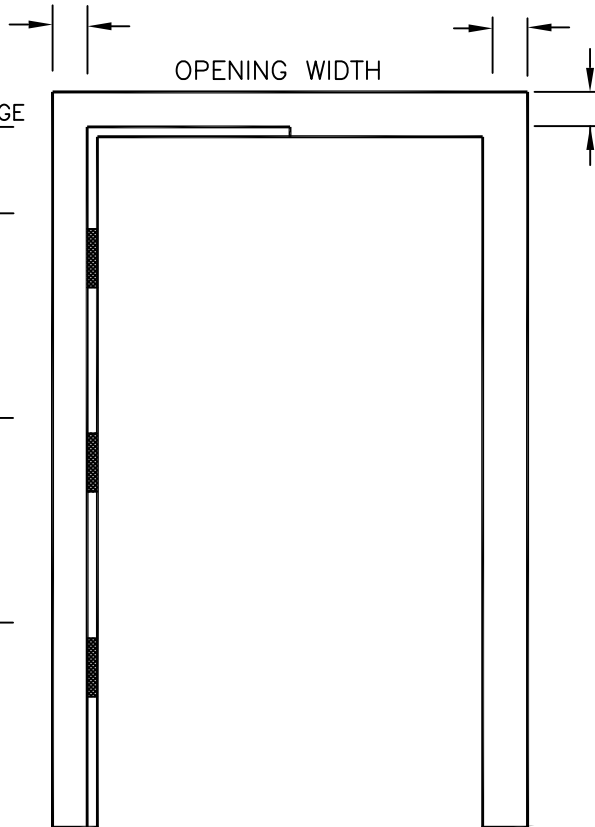
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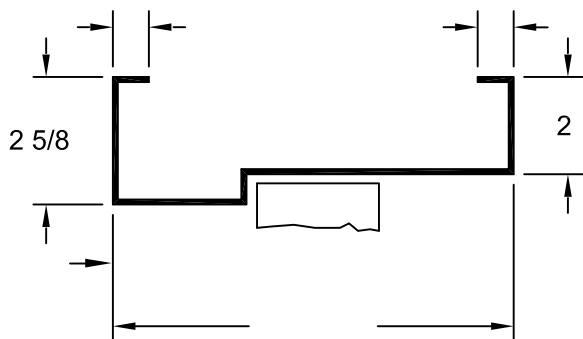
KD Complete

MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

GAUGE: _____

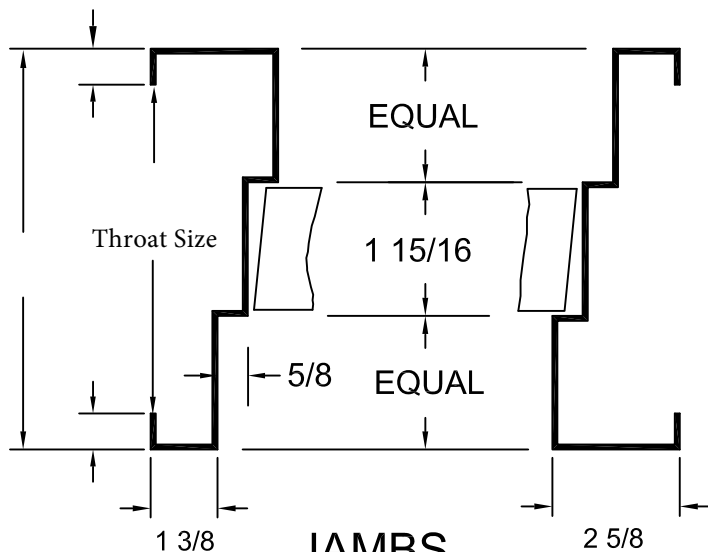


TO TOP OF HINGE



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

SILENCERS:

STRIKE:

STAND. BS : 11/32:

OTHER BS:



INSTRUCTIONS:

STUD SIZE: _____

ANCHOR TYPE: _____



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

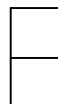
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OF

3-Sided Frame Double Rabbet

Material



FACE WELD

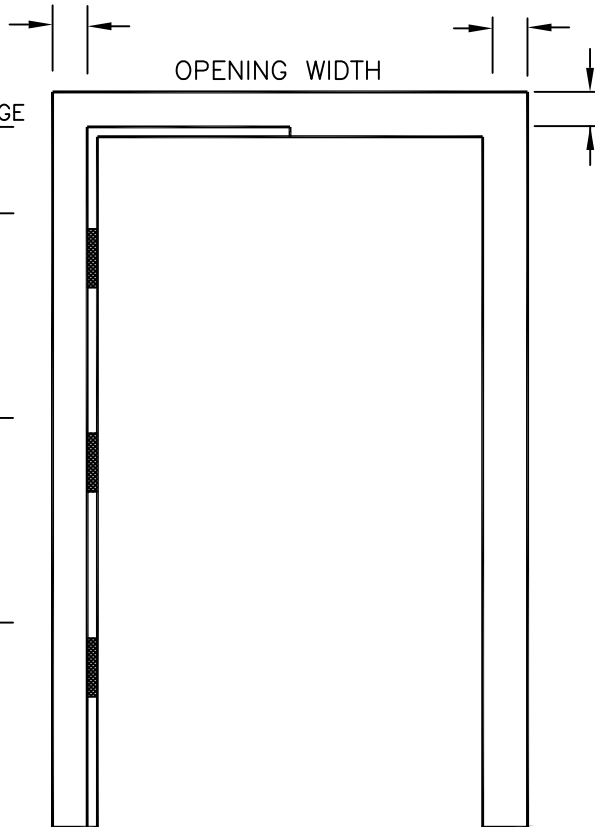
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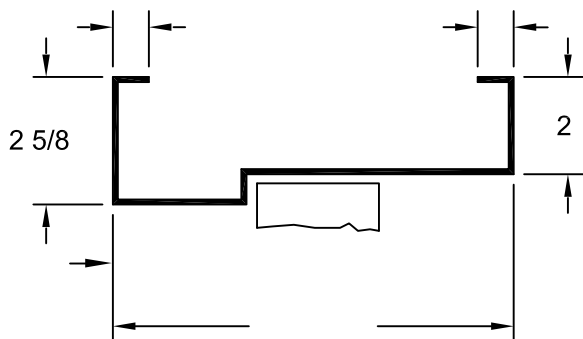
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		WIDTH (IN)	HEIGHT (IN)		

GAUGE: _____



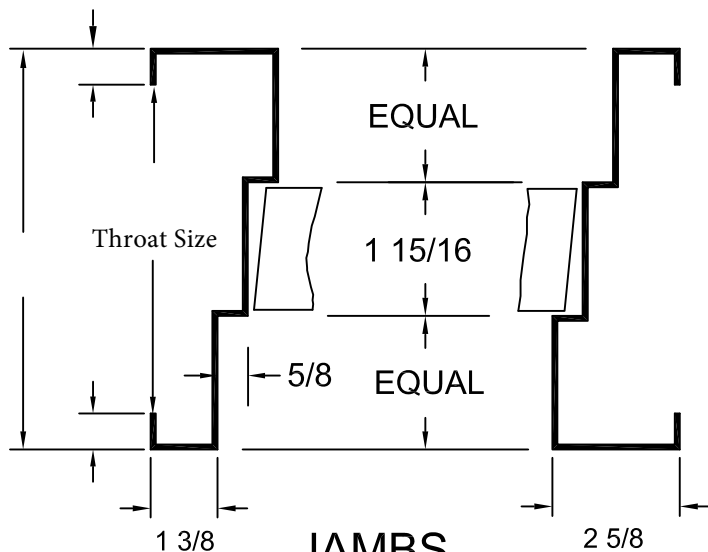
TO TOP OF HINGE

OPENING WIDTH



HEAD

Hinge Locations



JAMBS

HINGE:

STAND. BS : 11/32:

OTHER BS:

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STRIKE:

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INSTRUCTIONS:

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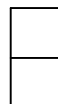
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OF

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FACE WELD

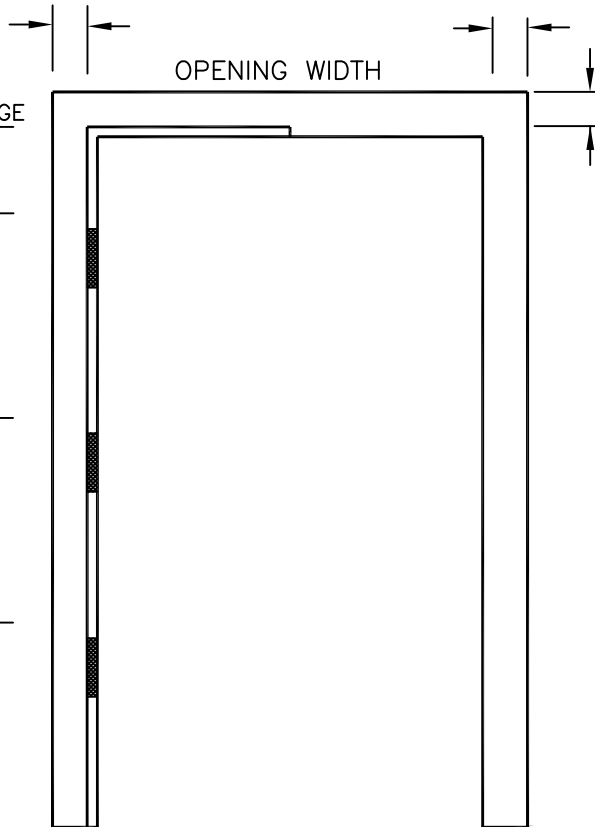
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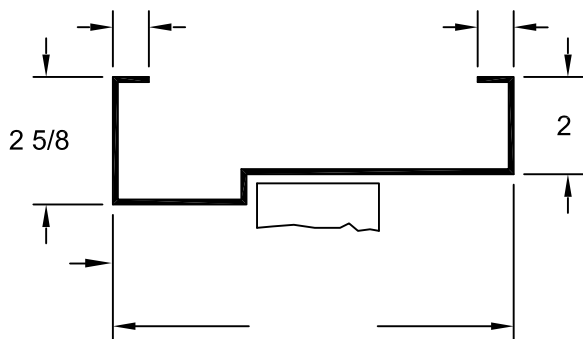
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		WIDTH (IN)	HEIGHT (IN)		

GAUGE: _____

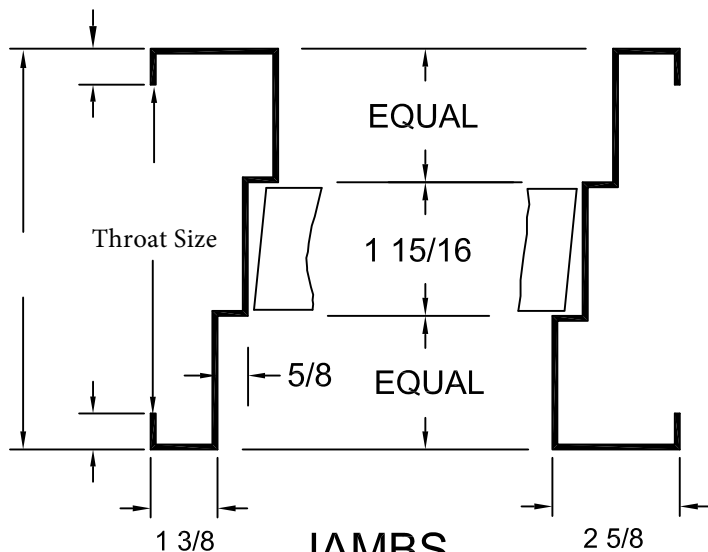


TO TOP OF HINGE



HEAD

Hinge Locations



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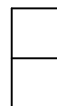
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Material



FACE WELD

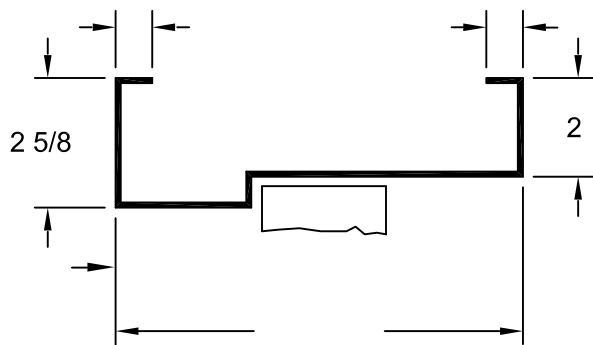
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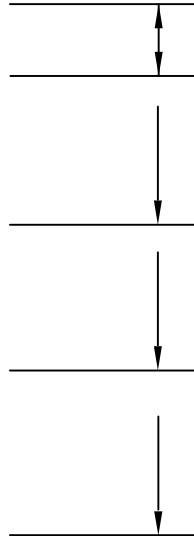
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MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
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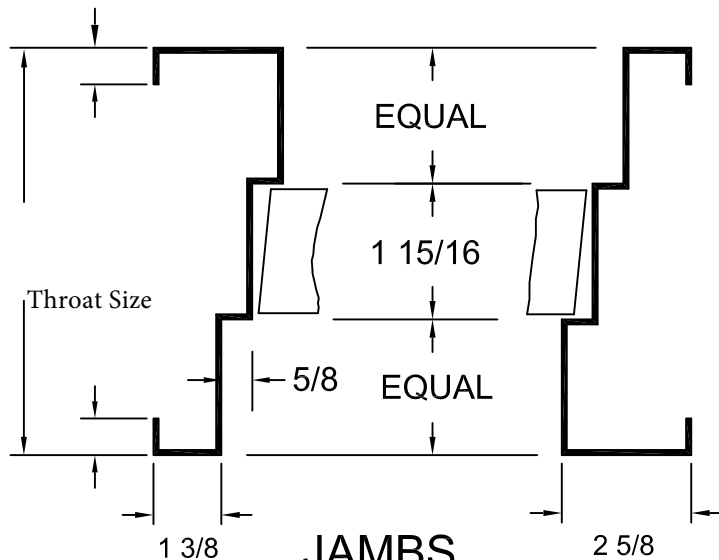
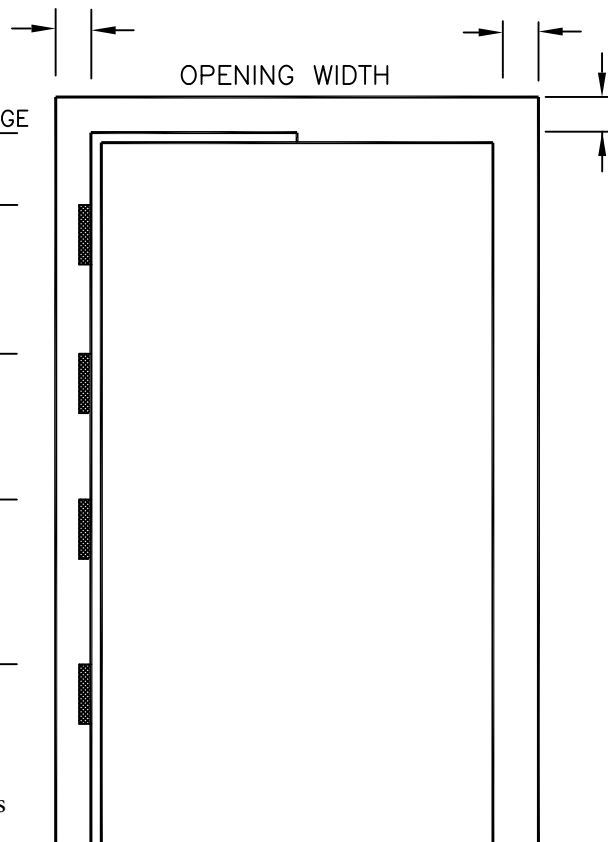


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TO TOP OF HINGE



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SALES ORDER AND FIELD MEASUREMENT

COMPANY NAME :

PO NUMBER :

DCI FORM

JOB NAME :

F8DEW

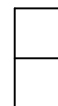
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MARK NUMBER	SWING	DIMENSIONS		CLOSER	LABEL MINUTES
		WIDTH (IN)	HEIGHT (IN)		

Material



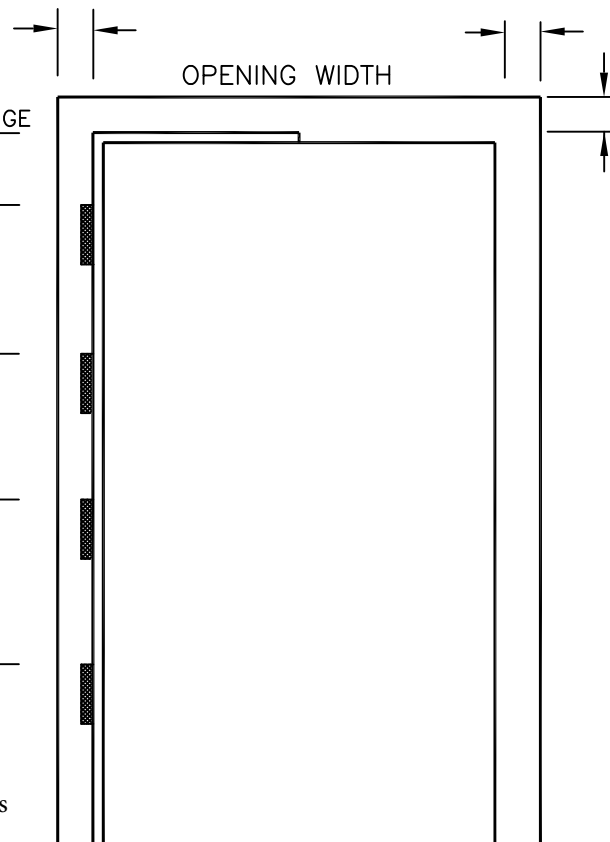
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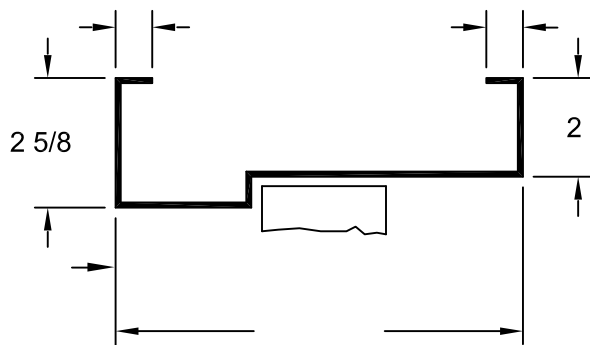
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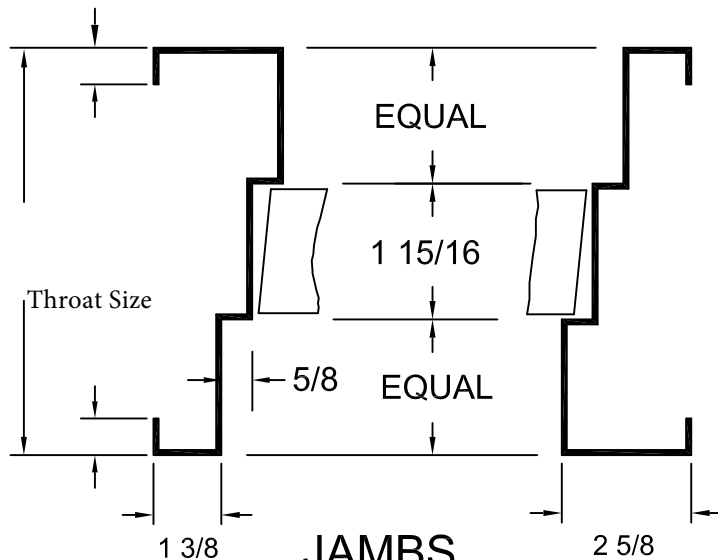
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HEAD

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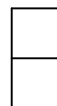
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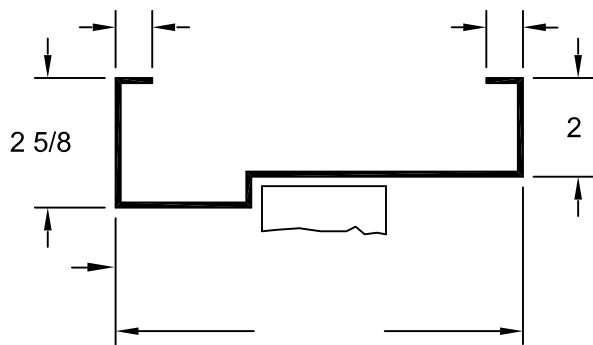
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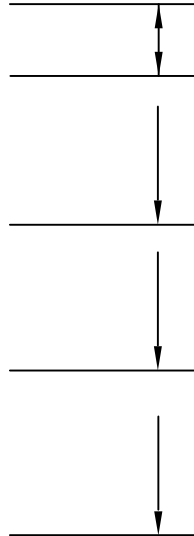
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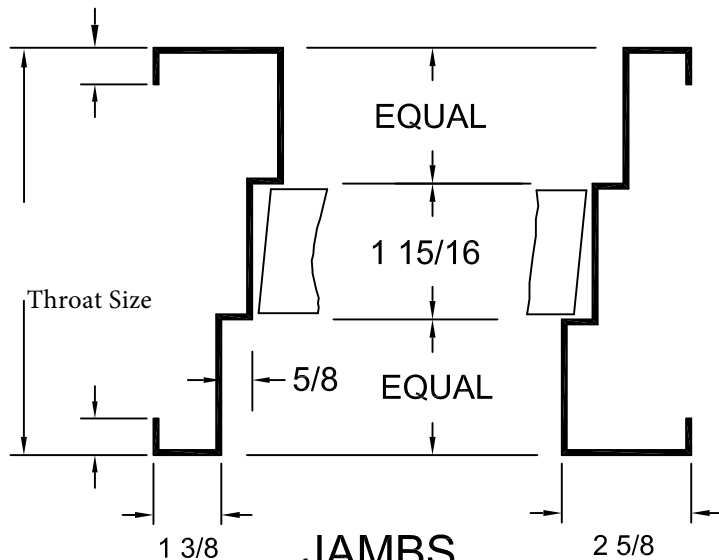
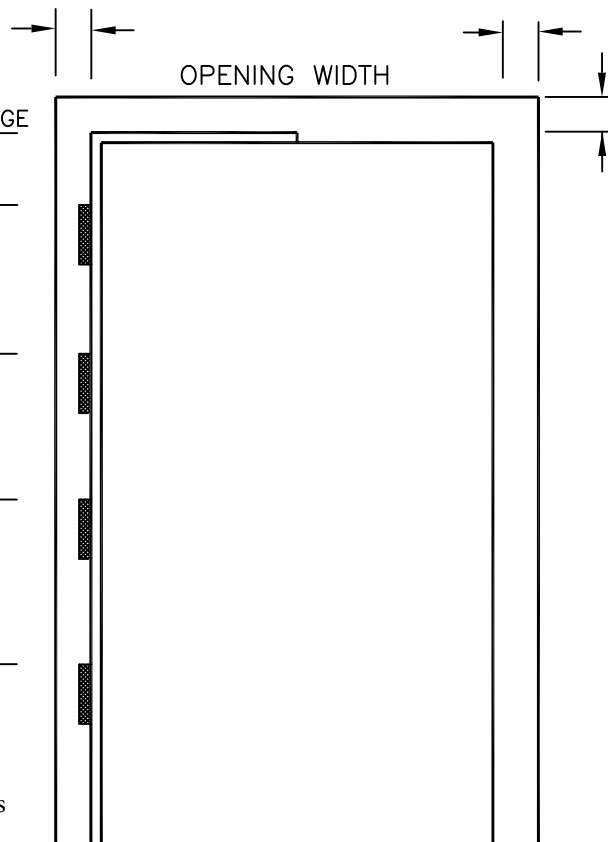


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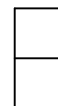
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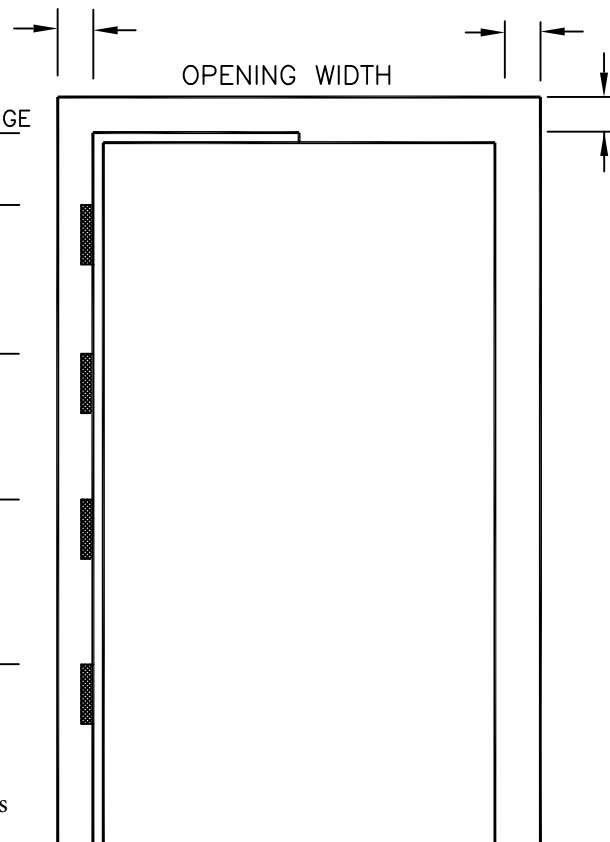
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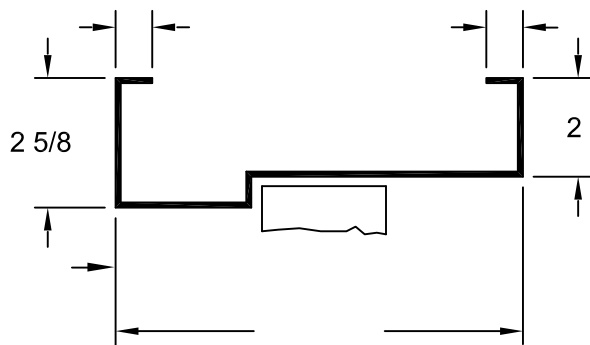
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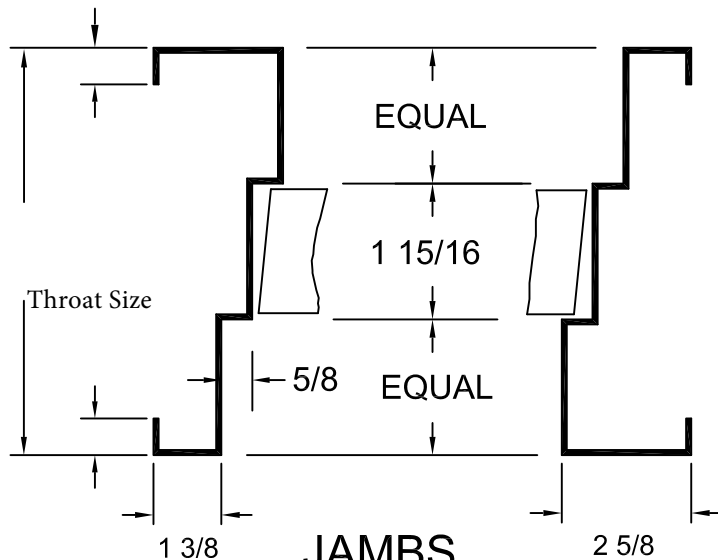
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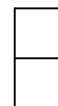
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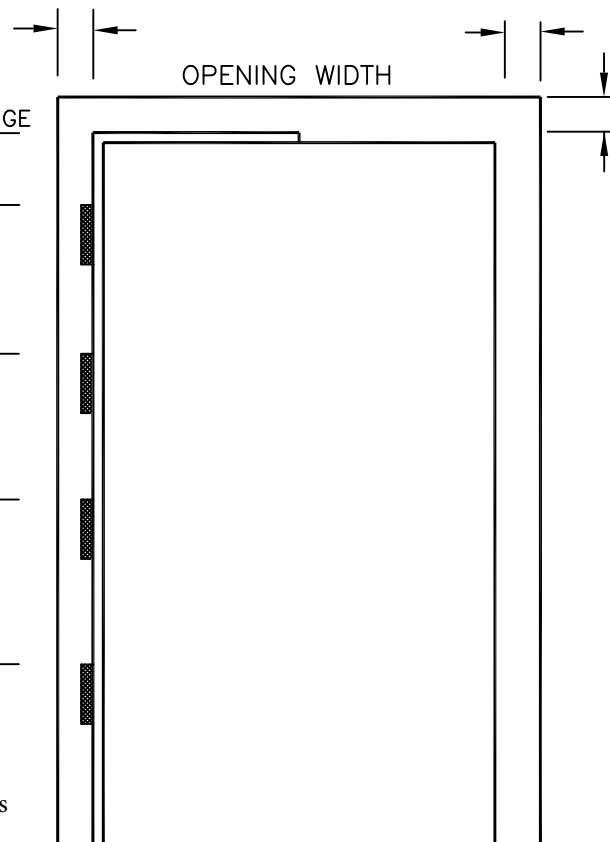
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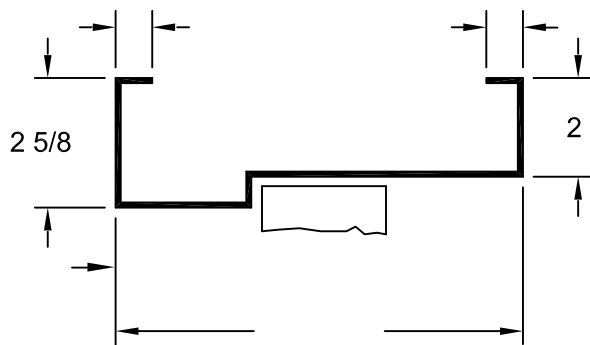
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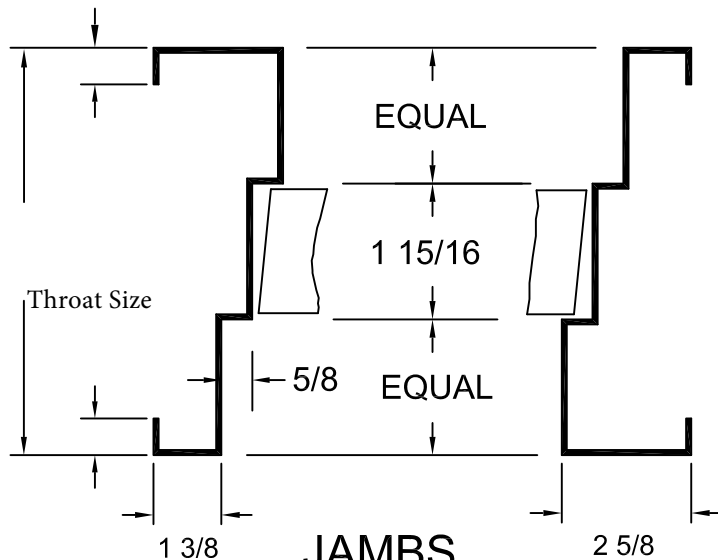
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