Building a Framework for Success

Door Components, Inc. (DCI Hollow Metal) was founded in 1981 by Bob Briggs Sr. to fill a void in the hollow metal industry. At the time, there were few custom manufacturers who could make special doors and frames on a very short leadtime.

More than 35 years later, we have built our reputation as the service company that manufactures hollow metal doors and frames. Our manufacturing plant is equipped with the most modern and advanced machinery available. With knowledgeable and experienced personnel continually striving for innovation and advancement, we are paving the way for the future of the hollow metal door industry.

Table of Contents

<table>
<thead>
<tr>
<th>Metal Doors</th>
<th>pg. 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Custom Honeycomb Core Doors</td>
<td>pg. 5</td>
</tr>
<tr>
<td>Custom Polystyrene Core Doors</td>
<td>pg. 6</td>
</tr>
<tr>
<td>Steel Stiffened Core Doors</td>
<td>pg. 6</td>
</tr>
<tr>
<td>Temperature Rise Core Doors</td>
<td>pg. 7</td>
</tr>
<tr>
<td>Lead Lined (radiation shielding) Doors</td>
<td>pg. 8</td>
</tr>
<tr>
<td>Rail and Stile Doors</td>
<td>pg. 8</td>
</tr>
<tr>
<td>Sound Transmission Control (STC) Doors</td>
<td>pg. 8</td>
</tr>
<tr>
<td>Bullet Resistant Doors</td>
<td>pg. 8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Metal Doors</th>
<th>pg. 9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tornado Door</td>
<td>pg. 9</td>
</tr>
<tr>
<td>Integral Louver</td>
<td>pg. 10</td>
</tr>
<tr>
<td>Stainless Steel</td>
<td>pg. 10</td>
</tr>
<tr>
<td>Fire Rated</td>
<td>pg. 10</td>
</tr>
<tr>
<td>Integral Lite</td>
<td>pg. 11</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Metal Door Systems</th>
<th>pg. 11</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dutch Doors</td>
<td>pg. 11</td>
</tr>
<tr>
<td>Double Egress</td>
<td>pg. 11</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Frame Profiles</th>
<th>pg. 12</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frame Options</td>
<td>pg. 13</td>
</tr>
<tr>
<td>Hospital Stop</td>
<td>pg. 14</td>
</tr>
<tr>
<td>Bullet Resistant</td>
<td>pg. 14</td>
</tr>
<tr>
<td>Lead Lined</td>
<td>pg. 14</td>
</tr>
<tr>
<td>Side Lite</td>
<td>pg. 14</td>
</tr>
<tr>
<td>Fire Rated</td>
<td>pg. 14</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Frames</th>
<th>pg. 15</th>
</tr>
</thead>
<tbody>
<tr>
<td>KD Drywall</td>
<td>pg. 15</td>
</tr>
<tr>
<td>Double Egress</td>
<td>pg. 16</td>
</tr>
<tr>
<td>Pocket Slides</td>
<td>pg. 16</td>
</tr>
<tr>
<td>Masonry</td>
<td>pg. 17</td>
</tr>
<tr>
<td>Stainless Steel</td>
<td>pg. 17</td>
</tr>
<tr>
<td>Window</td>
<td>pg. 17</td>
</tr>
</tbody>
</table>

| Resources                          | pg. 18|

Industry Affiliations

dcihollowmetal.com | (909) 770-5700 | FAX (909) 770-5722
The benchmark for sustainable design in the United States is the Leadership in Energy and Environmental Design (LEED®) rating system developed by the U.S. Green Building Council (USGBC). Through this system, buildings become LEED certified by earning credits from the following categories: sustainable sites, water efficiency, energy and atmosphere, materials and resources, and indoor environmental quality.

**DCI Hollow Metal’s products have a Steel Recycled Content Value = 68.9%**

LEED credits applicable to the hollow metal products of DCI Hollow Metal are as follows:

**Materials & Resources LEED NC v3 Credit 4: Recycled Content**
- Credit 4.1 (1 point)
- Credit 4.2 (1 point in addition to MR 4.1)

**Materials & Resources LEED NC v3 Credit 5: Regional Materials**
- Credit 5.1 (1 point)
- Credit 5.2 (1 point in addition to MR 5.1)

Let us help as you strive to design green buildings that are safe, sustainable and aesthetically pleasing.

**Steel is the most recycled material in the U.S.**
For over 35 years, DCI has been the premiere manufacturer of Custom Hollow Metal, Lead-Lined, Bullet Resistant, STC, FEMA and Stainless Steel doors and frames – and is committed to the fastest lead-times in the industry. Utilizing state-of-the-art proprietary manufacturing processes, ultra-efficient workflows and job tracking systems, DCI can meet the most demanding construction timetables.

**DEDICATED TO SPEED, ACCURACY AND CUSTOMER SATISFACTION**

DCI’s Sales and Engineering team has vast experience in projects as varied as health care facilities, schools, airports, office buildings, industrial and commercial facilities – all while meeting our customers’ exacting requirements for service and quality.

**Customer service personnel you can rely on – assigned by account**

**Custom doors and frames created when you need them**

**StockPlus™ Program doors and frames: ordered by 9 a.m., done by 4 p.m.**

**Expedited shipments available**

**DCI has the only patented sound control doors and frames in the hollow metal industry.**

**Steel Specifications – DCI’s standard Hollow Metal doors and frames are manufactured with A60 steel (galvannealed) in lieu of cold rolled steel (CRS).**

**Physical Performance – DCI’s standard 18 gauge honeycomb doors have been independently tested to 10,000,000 cycles (slam test) by an independent testing agency. This easily eclipses the 1,000,000 cycles SDI standard for Level-A 14 gauge and 16 gauge doors. We will also manufacture 14 gauge and 16 gauge doors to your requirements.**

**Tolerances – All DCI’s doors and frames meet or exceed SDI standards for manufacturing tolerances.**

**Factory Primer – All DCI’s doors and frames have rust-inhibitive, baked-on primer coat ANSI 250.10.**

**Steel Sourced and Made in America – Eligible for American-made procurement programs.**

**LEED Program – DCI is a leader in meeting Recycled Requirements for LEED, with a Steel Recycled Content Value = 37.1 %. (See Library Certifications on website for details.)**

**Materials & Resources LEED NC v3 Credit 4: Recycled Content**

**Materials & Resources LEED NC v3 Credit 5: Regional Materials**

**Anchors and Reinforcements**

All DCI door and frame anchors and reinforcements are SDI certified.

**Temperature Rise Core**

All DCI Temperature Rise Core Doors feature a proprietary core that is available in 60 – 180 min. fire ratings for a 450° or 250° rise above ambient temperature for a 30 minute period. (Regular hollow metal doors would reach about 1400° F in the same time period.)

**Blast Resistant Core**

Designed to protect government buildings, blast resistant door and frame systems are engineered and tested to withstand explosions from pressure levels of one to four pounds PSI. Doors meet GSA TS-01 Level C for blast resistance.

**Radiation Shielding (Lead Lined)**

Lead lined doors and frames are critical in hospital and healthcare applications – including X-Ray/ radiation rooms, CT scanner rooms, mammography rooms and many more. Lead Lined doors meet all U.S. specifications, codes and standards – and are LEED compliant.

**Fire Rating Option**

Fire rated doors and frames have up to a 3 hour fire label – which includes some doors with vision lites. A wide range of door types can be fire rated – including honeycomb core, polystyrene core, STC, lead lined, stainless and others.

**IN**

**DONE**

9:00 AM 4:00 PM

**Expedited shipments available**

**DEMANDING SPECIFICATIONS ROUTINELY MET**

**Blast Resistant Core**

**Sound Transmission Control (STC)**

**Fire Rating Option**

**Temperature Rise Core**

**FEMA (Tornado Resistant)**

**Industry Affiliations**

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**IN**

**DONE**

9:00 AM 4:00 PM

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**DEMANDING SPECIFICATIONS ROUTINELY MET**

**Blast Resistant Core**

**Sound Transmission Control (STC)**

**Fire Rating Option**

**Temperature Rise Core**

**FEMA (Tornado Resistant)**

**Industry Affiliations**
**CUSTOM HONEYCOMB CORE DOORS**

**FEATURES**
- 1 3/4” standard; also available in 1 3/8”
- Any manufacturer’s hinge locations
- 18-gauge A40 galvannealed steel standard
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI 250.10
- Also available as a visible seam edge door

**MATERIAL OPTIONS**
- 16-gauge, 14-gauge steel
- G90 galvanized steel
- Stainless steel
- Resin impregnated honeycomb

**FEATURE OPTIONS**
- Up to 3 hour fire label
- Integral lite option
- Integral louver option
- Flush topcap
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Flat bar astragal (pairs)

**HARDWARE REINFORCEMENTS**
- 3/16” for hinges
- 12-gauge for locks – standard
- 14-gauge for closers – standard
- Heavier gauge reinforcements available

**CUSTOM POLYSTYRENE CORE DOORS**

**FEATURES**
- 1 3/4” standard; also available in 1 3/8”
- Any manufacturer’s hinge locations
- 18-gauge A40 galvannealed steel standard
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI 250.10
- Also available as a visible seam edge door

**MATERIAL OPTIONS**
- 16-gauge, 14-gauge steel
- G90 galvanized steel
- Stainless steel

**FEATURE OPTIONS**
- Up to 3 hour fire label
- Integral lite option
- Integral louver option
- Flush topcap
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Flat bar astragal (pairs)

**HARDWARE REINFORCEMENTS**
- 3/16” for hinges
- 12-gauge for locks – standard
- 14-gauge for closers – standard
- Heavier gauge reinforcements available
STEEL STIFFENED DOORS

FEATURES
- 1 3/4” standard; other thicknesses available
- Any manufacturer’s hinge locations
- 18-gauge steel A40 galvannealed standard
- 20-gauge stiffeners spot-welded at 6” on center with fiberglass insulation
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI 250.10

MATERIAL OPTIONS
- 16-gauge, 14-gauge, 12-gauge steel
- G90 galvanized steel
- Stainless steel, available in 304 or 316 alloys
- 18-gauge stiffeners spot-welded

FEATURE OPTIONS
- Up to 3 hour fire label
- Integral lite option
- Integral louver option
- Flush top cap
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Flat bar astragal (pairs)

TEMPERATURE RISE DOORS

FEATURES
- 1 3/4” standard
- Any manufacturer’s hinge locations
- 18-gauge steel A40 galvannealed standard
- 18-gauge top and bottom channels spot welded to facesheets
- Continuously welded vertical edges (seamless) standard (open seam available)
- 60 – 180 min. labels available for 450° and 250° temp rise at 30 min.
- Rust inhibitive prime coat meets requirements for ANSI/SDI 250.10

MATERIAL OPTIONS
- 16-gauge and 14-gauge steel
- G90 galvanized steel

FEATURE OPTIONS
- Integral lite option, up to 100 sq. inches (only for 60 and 90 min. ratings)
- Flush top cap
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Flat bar astragal (pairs)

HARDWARE REINFORCEMENTS
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard
- Heavier gauge reinforcements available
METAL DOORS

LEAD LINED (RADIATION SHIELDING) DOORS

FEATURES
- 1 3/4” standard; other thicknesses available
- Medical shielding uses
- Any manufacturer’s hinge locations
- 18-gauge galvannealed steel standard
- 18-gauge top and bottom channels spot welded to facesheets
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI A250.10
- 99.9% pure lead meeting federal specifications QQ-L-201F Grade C and ASTM B749
- Flush top cap

MATERIAL OPTIONS
- 16-gauge and 14-gauge steel
- Stainless steel, available in 304 or 316 alloys
- DCI Hollow Metal does not sell lead glass. Glass is procured and installed by others.

FEATURE OPTIONS
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim

HARDWARE REINFORCEMENTS
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard
- Heavier gauge reinforcements available

RAIL AND STILE DOORS

FEATURES
- Vision lite standard
- Any manufacturer’s hinge locations
- 1 3/4” standard
- 18-gauge top and bottom inverted channels spot welded to facesheets
- Continuously welded vertical edges (seamless) standard
- 18-gauge galvannealed steel standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI A250.10

MATERIAL OPTIONS
- 16-gauge and 14-gauge steel
- G90 galvanized steel
- Stainless steel, available in 304 or 316 alloys

FEATURE OPTIONS
- Up to 90 minute fire label
- Integral louver option
- Flush top cap
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Flat bar astragal (pairs)

HARDWARE REINFORCEMENTS
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard
- Heavier gauge reinforcements available
FEATURES
- Up to and including STC 48 for pairs of doors; includes factory-supplied astragal
- STC core is DCI Hollow Metal patented design
- All STC ratings available for single doors up to and including STC 54
- 1 3/4” doors (light weight for STC doors)
- Any manufacturer’s hinge locations
- Continuously welded vertical edges (seamless) standard
- Uses 4 1/2” .180 heavyweight hinge (not supplied)
- No cam lift hinge required
- All required seals and a threshold are included
- Galvannealed steel standard
- Single door vision lites available up to and including STC48
- Rust inhibitive prime coat meets requirements for ANSI/SDI A250.10
- Bullet resistant frames available
- Flush Top Cap

MATERIAL OPTIONS
- Stainless steel, available in 304 or 316 alloys

FEATURE OPTIONS
- Up to 90 minute fire label
- Integral lite option
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Astragal (for pairs)

HARDWARE REINFORCEMENTS
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard
- Heavier gauge reinforcements available

STC Transmission Class Capabilities

<table>
<thead>
<tr>
<th>STC Range</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>STC 50 - STC 54</td>
<td>Very loud sounds are faintly heard</td>
</tr>
<tr>
<td>STC 40 - STC 49</td>
<td>Loud speech is barely audible</td>
</tr>
<tr>
<td>STC 35 - STC 39</td>
<td>Loud speech is audible but words hard to distinguish</td>
</tr>
<tr>
<td>STC 30 - STC 34</td>
<td>Loud speech can be distinguished; normal speech barely heard or inaudible</td>
</tr>
</tbody>
</table>

BULLET RESISTANT DOORS

FEATURES
- Tested in accordance with UL 752 level 1 through 8 for ballistic products
- 1 3/4” standard
- Any manufacturer’s hinge locations
- 16-gauge A40 galvannealed steel standard
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI A250.10
- Bullet resistant frames available
- Flush Top Cap

MATERIAL OPTIONS
- 14-gauge steel
- G90 galvanized steel
- Stainless steel, available in 304 or 316 alloys

FEATURE OPTIONS
- Vision lite frame (cutout only)
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim

HARDWARE REINFORCEMENTS
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard
- Heavier gauge reinforcements available

Threat Level

<table>
<thead>
<tr>
<th>LEVEL</th>
<th>CALIBER</th>
<th>BULLET</th>
<th>SHOTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>9mm (124g) FMJ</td>
<td><img src="MM3" alt="image" /></td>
<td>3</td>
</tr>
<tr>
<td>2</td>
<td>.357 Magnum (158g) SP</td>
<td><img src="MM4" alt="image" /></td>
<td>3</td>
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<tr>
<td>3</td>
<td>.44 Magnum (244g) SP</td>
<td><img src="MM5" alt="image" /></td>
<td>3</td>
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<tr>
<td>4</td>
<td>.30 Caliber Rifle (180g) FMJ</td>
<td><img src="MM6" alt="image" /></td>
<td>1</td>
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<tr>
<td>5</td>
<td>7.62mm Rifle (150g) FMJ</td>
<td><img src="MM7" alt="image" /></td>
<td>1</td>
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<tr>
<td>6</td>
<td>9mm Multi (124g) FMJ</td>
<td><img src="MM8" alt="image" /></td>
<td>5</td>
</tr>
<tr>
<td>7</td>
<td>5.56mm Rifle (55g)</td>
<td><img src="MM9" alt="image" /></td>
<td>5</td>
</tr>
<tr>
<td>8</td>
<td>7.62 Multi Rifle (150g) FMJ</td>
<td><img src="MM10" alt="image" /></td>
<td>5</td>
</tr>
</tbody>
</table>
**FEATURES**
- 1 3/4” standard thickness
- Any manufacturer’s butt hinge
- 14-gauge steel A40 galvannealed standard
- 12-gauge stiffeners spot-welded at 4” on center with fiberglass insulation
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI 250.10
- Singles available in-swing or out-swing

**MATERIAL OPTIONS**
- G90 galvanized steel

**FEATURE OPTIONS**
- Flush top cap
- Must use with Securitech hardware

**INTEGRAL LOUVER**

**FEATURES**
- Door with louvers installed as a completed unit

**DOOR OPTIONS**
- Honeycomb core doors (custom)
- Polystyrene core doors (custom)
- Dutch doors
- Rail and stile doors

**FEATURE OPTIONS**
- Optional insect screen

**STAINLESS STEEL**

**FEATURES**
- Any manufacturer’s hinge locations
- 18-gauge top and bottom channels
- Continuously welded vertical edges (seamless) available
- 1 3/4” standard
- 18-gauge stainless steel standard
- 304 alloy with #4 finish standard

**MATERIAL OPTIONS**
- 316 alloy with #4 or #8 finish
- 16-gauge, 14-gauge steel
- #2b finish

**FEATURE OPTIONS**
- Up to 90 minute fire label
- Integral lite option
- Integral louver option
- Flush top cap
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Flat bar astragal (pairs)

**HARDWARE REINFORCEMENTS**
- All internal components are stainless steel
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard

*Must have multi-point latching by Securitech (not provided by DCI Hollow Metal). May be surface or concealed in door. Contact us for availability.*
METAL DOOR OPTIONS

FIRE RATED

FEATURES
• Up to 3 hour fire label
• Includes some doors with lites
• Wire glass, Pilkington Glass w/ Pemko fireglaze (or equal) and Firelite (or equal) glass, supplied by others
• Fire rated frames available

DOOR OPTIONS FOR FIRE RATING
• Honeycomb core doors – custom and stock
• Polystyrene core doors – custom and stock
• Dutch doors
• Rail and stile doors
• Sound Transmission Control (STC)
• Stainless steel doors
• Steel stiffened core doors
• Temperature rise core doors

HARDWARE REINFORCEMENTS
• Integral lite
• Flush top cap
• Flat bar astragal (pairs) optional
  • Mandatory on some applications

INTEGRAL LITE

FEATURES
• Vision lite cutout and frame with or without channel

FEATURE OPTIONS
• Honeycomb core doors (custom)
• Polystyrene core doors (custom)
• Dutch doors
• Rail and stile doors
• Stainless steel doors
• Steel stiffened core doors
• Temperature rise core doors

1) 16 GA GLASSSTOP (OTHER GAUGES AVAILABLE)
2) REMOVABLE STOP IS PUNCHED AND COUNTERSUNK
   2” FROM ENDS AND 12” ON CENTER (MIN 2 PER SIDE)
## DUTCH DOORS

### FEATURES
- 1 3/4” standard; other thicknesses available
- Any manufacturer’s hinge locations
- 18-gauge A40 galvannealed steel standard
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI250.10
- Honeycomb core standard

### MATERIAL OPTIONS
- 16-gauge, 14-gauge and 12-gauge steel
- G90 galvanized steel
- Stainless steel, available in 304 or 316 alloys
- Polystyrene core

### FEATURE OPTIONS
- Single and double-sided shelf
- Up to 3 hour fire label (Honeycomb Only)
- Integral lite option
- Flush top cap
- Any manufacturer’s deadlock prep, panic prep, and mortise sectional trim
- Flat bar astragal

### HARDWARE REINFORCEMENTS
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard
- Heavier gauge reinforcements available

## DOUBLE EGRESS DOORS

### FEATURES
- 1 3/4” standard
- Any manufacturer’s hinge locations
- 18-gauge A40 galvannealed steel standard
- Continuously welded vertical edges (seamless) standard
- Rust inhibitive prime coat meets requirements for ANSI/SDI250.10

### MATERIAL OPTIONS
- 16-gauge, 14-gauge and 12-gauge steel
- G90 galvanized steel
- Stainless steel, available in 304 or 316 alloys
- Resin impregnated honeycomb

### FEATURE OPTIONS
- Up to 3 hour fire label
- Flush top cap
- Any manufacturer’s panic prep
- Flat bar astragal (pairs)

### HARDWARE REINFORCEMENTS
- 3/16” for hinges
- 12-gauge for locks standard
- 14-gauge for closers standard
- Heavier gauge reinforcements available

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CUSTOM DOOR FRAME PROFILES

All frames are custom manufactured to your specifications. Here are some examples of frames that we can build.

Available in 12-gauge, 14-gauge, and 16-gauge A40 Hot Dipped Galvanized Steel ASTM A653.

Face profile may be combined with any backbend. Backbends can be any combination on the same frame to meet your needs.

G90 and A60 available.

Stainless steel available (#4 finish).

WALL ANCHORS

A1 Standard Strap Anchor
A2 Flush Metal Stud Anchor
A3 Recessed Metal Stud Anchor
A4 Standard Base Anchor
A5 Masonry Steel Anchor
A6 Alternate Masonry Steel Anchor
A7B Punch & Dimple “Butterfly” Anchor
A7P Punch & Dimple Alternate Masonry Anchor
A8 Adjustable Base Anchor 5/32
A9T Twist In Universal Anchor
A11 Adjustable Masonry Anchor
A9W Welded In Universal Anchor
A10 KDDW Compressed Anchor
A12 Floor Anchor
DCI Hollow Metal is a hollow metal door and frame manufacturer specializing in the rapid shipment of custom products. All of our doors and frames are manufactured to our clients’ specifications.

While our specialty is manufacturing custom frames, we also make standard style KD drywall and masonry frames to your specifications.

Our standard frame product is 16-gauge galvannealed steel; we offer other material options including G90 galvanized and stainless steel. See the individual frame pages for details.

As a member of the Steel Door Institute, you can be assured that all Door Components products meet the highest standards in the hollow metal industry.

Take advantage of the full DCI Hollow Metal treatment. Let us provide that finishing touch to your project with our custom products:

- Face welds
- Continuous welds (additional charge)
- TIG welds (additional charge)
- Quality welding by factory-trained technicians
- Professional grinding and baked-on primer paint finish
- No jobsite sorting of stick components
- No additional time loss; same delivery time welded or KD
- Picked up at our dock or delivered to your shop or job, ready to install
- Strict adherence to welding standards; OSHPOD-quality welds.
- No need for certified welder at jobsite
- No certified payroll requirement, for a factory-complete product

Hospital Stop

Dimension varies. Maximum 6” on labeled frames.
### Lead Lined (Radiation Shield)

**Features**
- Radiation shielding capabilities
- Medical shielding uses
- Faceweld
- 16-gauge A40 galvannealed steel standard
- 7-gauge hinge reinforcements standard
- 12-gauge closer reinforcements standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI250.10
  - Any manufacturer’s hinge locations
  - Any manufacturer’s strike prep location
  - Anchors to meet any wall construction
  - Any width and height
  - Any jamb depth
- Lead Lined doors available
- 99.9% pure lead meeting federal specifications QQ-L-201F, Grade C and ASTM B749

**Material Options**
- 14-gauge and 12-gauge steel
- Available in Stainless Steel

**Feature Options**
- Continuous weld

**Hardware Reinforcements**
- Optional prep to accept all manufacturers' hardware requirements

### Bullet Resistant

**Features**
- Tested in accordance with UL 752 levels 1 through 8
- Faceweld
- 14-gauge A40 galvannealed steel standard
- 7-gauge hinge reinforcements standard
- 12-gauge closer reinforcements standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI250.10
  - Any manufacturer’s hinge locations
  - Any manufacturer’s strike prep location
  - Anchors to meet any wall construction
  - Any width and height
  - Any jamb depth
- Bullet resistant doors available

**Material Options**
- 12-gauge steel
- Available in Stainless Steel

**Feature Options**
- Continuous weld

**Hardware Reinforcements**
- Optional prep to accept all manufacturers’ hardware requirements

### Sidelite

**Features**
- Faceweld
- 16-gauge A40 galvannealed steel standard
- 7-gauge hinge reinforcements standard
- 12-gauge closer reinforcements standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI250.10
  - Any manufacturer’s hinge locations
  - Any manufacturer’s strike prep location
  - Anchors to meet any wall construction
  - Any width and height
  - Any jamb depth
- Glass stop 5/8” width standard - custom sizes available
- Glazing not included

**Material Options**
- 14-gauge and 12-gauge steel
- Available in Stainless Steel

**Feature Options**
- Up to 90 minute fire label

**Hardware Reinforcements**
- Optional prep to accept all manufacturers’ hardware requirements

### Fire Rated

**Features**
- Faceweld
- 16-gauge A40 galvannealed steel standard
- 7-gauge hinge reinforcements standard
- 12-gauge closer reinforcements standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI250.10
  - Any manufacturer’s hinge locations
  - Any manufacturer’s strike prep location
  - Anchors to meet any wall construction

**Material Options**
- 14-gauge and 12-gauge steel
- Available in Stainless Steel

**Feature Options**
- Deadlock strike (where permitted)
- Continuous weld
- Up to 3 hour fire label

**Hardware Reinforcements**
- Optional prep to accept all manufacturers’ hardware requirements
KD DRYWALL FRAMES

FEATURES
- 16-gauge A40 galvannealed steel standard
- 7-gauge hinge reinforcements standard
- 12-gauge closer reinforcements standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI 250.10
- Any manufacturer’s hinge locations
- Any manufacturer’s strike prep location
- KD Drywall Anchor
- Any width and height
- Any jamb depth

MATERIAL OPTIONS
- 14-gauge steel
- Available in Stainless Steel

FEATURE OPTIONS
- Up to 90 minute fire label
- Hospital stop

HARDWARE REINFORCEMENTS
- Optional prep to accept all manufacturers’ hardware requirements

ROUGH OPENING SIZES
Width: Finished opening + 1 1/2” min. 2” max.
Height: Finished opening + 3/4” min. 1” max.

DOUBLE EGRESS FRAMES

FEATURES
- Face weld
- 16-gauge A40 galvannealed steel standard
- 7-gauge hinge reinforcements standard
- 12-gauge closer reinforcements standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI 250.10
- Any manufacturer’s hinge locations
- Anchors to meet any wall construction
- Any width and height
- Any jamb depth
- Double egress doors available

MATERIAL OPTIONS
- 14-gauge and 12-gauge steel
- Available in Stainless Steel

FEATURE OPTIONS
- Continuous weld
- Up to 3 hour fire label

HARDWARE REINFORCEMENTS
- Optional prep to accept all manufacturers’ hardware requirements
**POCKET SLIDER FRAME**

**FEATURES**
- Face weld
- 16-gauge A40 galvannealed steel standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI250.10
- Any manufacturer’s strike prep location
- Anchors to meet any wall construction
- Any width and height
- Any jamb depth

**MATERIAL OPTIONS**
- 14-gauge and 12-gauge steel
- Available in Stainless Steel

**FEATURE OPTIONS**
- Continuous weld

**HARDWARE REINFORCEMENTS**
- Optional prep to accept all manufacturers’ hardware requirements
- Sliding track and hardware not provided

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**MASONRY FRAMES**

**FEATURES**
- Face weld
- 16-gauge A40 galvannealed steel standard
- 7-gauge hinge reinforcements standard
- 12-gauge closer reinforcements standard
- Rust-inhibitive prime coat meets requirements for ANSI/SDI250.10
- Any manufacturer’s hinge locations
- Any manufacturer’s strike prep location
- Anchors to meet any wall construction
- Any width and height
- Any jamb depth

**MATERIAL OPTIONS**
- 14-gauge and 12-gauge steel
- Available in Stainless Steel

**FEATURE OPTIONS**
- Continuous weld

**HARDWARE REINFORCEMENTS**
- Optional prep to accept all manufacturers’ hardware requirements
STAINLESS STEEL FRAMES

FEATURES
• Faceweld
• 16-gauge stainless steel with #4 finish is standard
• 304 alloy
• 7-gauge stainless steel hinge reinforcements standard
• 12-gauge closer reinforcements standard
• Any manufacturer’s hinge locations
• Stainless Steel Anchor to meet any wall construction
• Stainless steel lock reinforcements per SDI 250.8 Table 4

MATERIAL OPTIONS
• 316 alloy with #4 or #8 finish
• 14-gauge stainless steel
• #2b finish

FEATURE OPTIONS
• Continuous weld
• Up to 3 hour fire label

HARDWARE REINFORCEMENTS
• Optional prep to accept all manufacturers’ hardware requirements

WINDOW FRAMES

FEATURES
• Faceweld
• 16-gauge A40 galvannealed steel standard
• Rust-inhibitive prime coat meets requirements for ANSI/SDI 250.10
• Anchors to meet any wall construction
• Any width and height
• Any jamb depth
• Available in KD Drywall or Masonry
• Glass stop 5/8” width standard. Custom sizes available
• Glazing not included

MATERIAL OPTIONS
• 14-gauge and 12-gauge steel
• Available in Stainless Steel

FEATURE OPTIONS
• Up to 90 minute fire label
• Continuous weld
• TIG weld
• Up to STC 53; fire rated up to STC 37
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