

**ETL SEMKO****CYCLE TEST PROGRAM****CONDUCTED ON****SINGLE-SWING HOLLOW-METAL DOOR****CLIENT:**

**DOOR COMPONENTS
9271 ARROW ROUTE
RANCHO CUCAMONGA, CA
91730**

REPORTED BY:

**INTERTEK TESTING SERVICES NA LTD.
211 SCHOOLHOUSE STREET
COQUITLAM, B.C.
V3K 4X9**

REPORT NO. 3040227**DATE: APRIL 27, 2004**

All services undertaken are subject to the following general policy:

1. This report is for the exclusive use of Intertek Testing Services NA Ltd.'s (Intertek's) client and is provided pursuant to the agreement between Intertek and its client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report.
2. Only the client is authorized to copy or distribute this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek.
3. The observations and test results in this report are relevant only to the sample tested. This report by itself does not imply that the material, product or service is or has ever been under an Intertek certification program.



Intertek Testing Services NA Ltd.

211 Schoolhouse St., Coquitlam, BC V3K 4X9

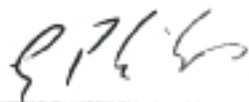
Telephone: 604-520-3321 Fax: 604-524-9186 Web: www.intertek-etlsemko.com

CONCLUSIONS

The Door Components' welded seam, hollow-metal, single-swing door successfully completed ten million open and close cycles, when tested to HMMA/ANSI-250.4. There was no deterioration of the door. The hinges are not loose and the door remains flat and true.

INTERTEK TESTING SERVICES NA LTD.

Tested by:



Greg Philp
Technician – Construction Products Testing

Reviewed and
Reported by:



Michael van Geyn, A.Sc.T.
Manager – Fire Testing & Technical Programs

MVG/bjm